<b>APPLICA</b>	BLE STANI	DARD								
OPERATING TEMPERATUR		E RANGE	-40 °C TO 85	5 °C		ATURE RAI	<u>, , , , , , , , , , , , , , , , , , , </u>	−10 °C TO 50 °C (PACKED	CONDI	MON)
RATING	VOLTAGE				HUMIDITY F	RATING OR STORAGE MIDITY RANGE		RELATIVE HUMIDITY 90 % MAX (		EWED)
	CURRENT		0.5 A ( <b>note</b> )			PLICABLE CABLE		t=0.3±0.05mm, GOLD P		1G
			SPEC	IFICA	TIONS	S				
	EM		TEST METHOD				REQU	JIREMENTS	QT	АТ
CONSTR										
			Y AND BY MEASURING INS	TRUMENT	AC	ACCORDING TO DRAWING.			×	×
MARKING			MED VISUALLY.						×	×
	C CHARA				1					
CONTACT RESISTANCE		AC 20 mV MAX (1 KHz), 1 mA.				50 mΩ MAX.			×	×
						INCLUDING FPC,FFC BULK RESISTANCE (L=8mm)				
INSULATION		100 V DC	).		,	Ο ΜΩ ΜΙΝ			×	×
RESISTANCE							VED 0.	2.2254420444		ļ
VOLTAGE PROOF		150 V AC FOR 1 min.			NO	NO FLASHOVER OR BREAKDOWN.			×	×
	IICAL CHA			CTIONS		CONTAG	T DEOL	OTANOE SO TO MAY		
MECHANICAL OPERATION		20 TIMES INSERTIONS AND EXTRACTIONS.				<ul> <li>① CONTACT RESISTANCE: 50 mΩ MAX.</li> <li>② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.</li> </ul>			×	_
VIBRATION			NCY 10 TO 55 Hz, HALF		DE ①	NO ELECTRICAL DISCONTINUITY OF 1     μs.     CONTACT RESISTANCE: 50 mΩ MAX.     NO DAMAGE, CRACK AND LOOSENESS			×	<del>  -</del>
		0.75 mm, 3 DIREC	— m/s <sup>2</sup> FOR 10 CYC	LES IN						
SHOCK		1	, DURATION OF PULSE	6 ms					×	-
			MES IN 3 DIRECTIONS.	0 1110		OF PART			^	
FPC RETENS	SION FORCE	MEASURED BY APPLICABLE FPC.				DIRECTION OF INSERTION: 0.4N × n MIN. (n:NUMBER OF CONTACTS)			×	-
		(THICKNESS OF FPC SHALL BE t=0.30mm AT INITIAL CONDITION.)				:NUMBER	OF COI	NIACIS)		
ENVIRO	MENTAL		ACTERISTICS							
RAPID CHAI	NGE OF		ATURE-40→+15 <sub>TO</sub> +35→+85	5→+15 <sub>TO</sub> +;	35°C ①	CONTAC	T RESIS	STANCE: 50 mΩ MAX.	×	Τ-
TEMPERATURE		TIME $30 \rightarrow 2 \sim 3 \rightarrow 30 \rightarrow 2 \sim 3 \text{ min}$ UNDER 5 CYCLES.			1 -	(2) INSULATION RESISTANCE: 50 M $\Omega$ MIN. (3) NO DAMAGE, CRACK AND LOOSENESS				
DAMP HEAT		EXPOSED AT 40±2°C,				OF PART	S.		×	<u> </u>
(STEADY ST	,	1	'E HUMIDITY			CONTAC	T DECIG	STANCE: 50 mΩ MAX.	<b>!</b>	
DAIVIF HEAT	,CTOLIC		VE HUMIDITY 90 TO 96 %					SISTANCE: $1 \text{ M}\Omega \text{ MIN}$ .	×	-
		10 CYCLES,TOTAL 240 h.				(AT HIGH HUMIDITY)				
					(3)	$\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \$				
					4	④ NO DAMAGE, CRACK AND LOOSENESS OF PARTS.				
DRY HEAT COLD		EXPOSED AT 85±2 °C, 96 h.  EXPOSED AT -40±3 °C, 96 h.			I -	① CONTACT RESISTANCE: $50 \text{ m}\Omega$ MAX.   ② NO DAMAGE, CRACK AND LOOSENESS			×	-
						OF PARTS.				_
CORROSION SALT MIST SURPHUR DIOXIDE		EXPOSED AT 35±2°C, 5 % SALT WATER SPRAY FOR 96 h. EXPOSED AT 40±2 °C, RELATIVE HUMIDITY			I -	① CONTACT RESISTANCE: 50 mΩ MAX. ② NO EVIDENCE OF CORROSION WHICH			×	-
						AFFECTS TO OPERATION OF				-
		80±5%,	25±5 PPM FOR 96 h.			CONNEC	TOR.		×	
HYDROGEN			D AT 40±2 °C , RELATIVE F 10 ~ 15 PPM FOR 96 h						×	-
COUN		1	ON OF REVISIONS		DESIGNE	.D		CHECKED	DA	TE
0.										
REMARK						APP	L ROVED	RI. TAKAYASU	08.0	8. 26
						СНЕ	CKED	HS. SAKAMOTO	08.0	8. 26
						DESIGNED		RT. IKEDA	08. 06. 0	
Unless otherwise specified, refer to JIS C 5402.					DR	AWN	RT. IKEDA	08.0	6. 06	
Note QT:Qualification Test AT:Assuranc			urance Test X:Applicable Tes	ole Test DF		RAWING NO.		ELC4-155303-0		
				PECIFICATION SHEET PA				28D-68S-0. 5SH (05)		
HS.	SI	PECIFI	CATION SHEET		PART N	Э.	FH	28D-68S-0. 5SH (05	5)	

SPECIFICATIONS								
ITEM	TEST METHOD	REQUIREMENTS	QT	АТ				
RESISTANCE TO SOLDERING HEAT	1) REFLOW SOLDERING (MAX 2 CYCLES) PEAK TMP. 250 °C MAX . REFLOW TMP. 230 °C MIN FOR 60 sec. PRE-HEAT 150~200°C FOR 90~120 sec. 2) SOLDERING IRONS: TMP. 350±10°C FOR 5±1 sec .	NO DEFORMATION OF CASE OF EXCESSIVE LOOSENESS OF THE TERMINALS.	×	_				
SOLDERABILITY	SOLDERED AT SOLDER TEMPERATURE, 235 ±5 °C FOR IMMERSION DURATION, 2±0.5 sec.	A NEW UNIFORM COATING OF SOLDER SHALL COVER A MINIMUM OF 95 % OF THE SURFACE BEING IMMERSED.	×	_				

## (note)

WHEN THE SAME VALUE OF CURRENT ARE APPLID TO ALL CONTACTS AT THE SAME TIME IN ONCE, SET THE CURRENT TO THE 70 % OF THE RATED CURRENT VALUE.

Note QT:Q	ualification Test AT:Assurance Test X:Applicable Test	DRAWIN	IG NO.	ELC4-155303-01		
HS	SPECIFICATION SHEET	PART NO.	FH2	28D-68S-0.5SH(05)		
	HIROSE ELECTRIC CO., LTD.	CODE NO	CL586	5-1819-8-05	Δ	2/2



