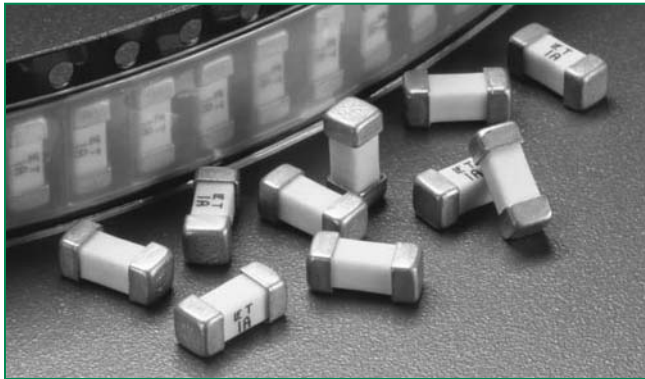


### RoHS HF 452/454 Series Fuse



#### Description

The NANO<sup>2</sup> Slo-Blo® fuse has enhanced inrush withstand characteristics over the NANO<sup>2</sup> Fast-Acting fuse. The unique time delay feature of this fuse design helps solve the problem of nuisance “opening” by accommodating inrush currents that normally cause a fast-acting fuse to open.




#### Features

- Time-Lag (Slo-Blo)
- Small size
- Wide range of current rating available (375mA to 12A)
- Wide operating temperature range
- Low temperature de-rating
- RoHS compliant
- Halogen Free

#### Applications

- Notebook PC
- LCD/PDP TV
- LCD monitor
- LCD/PDP panel
- LCD backlight inverter
- Portable DVD player
- Power supply
- Networking
- PC server
- Cooling fan system
- Storage system
- Telecom system
- Wireless basestation
- White goods
- Game console
- Office Automation equipment
- Battery charging circuit protection
- Industrial equipment
- Medical equipment
- Automotive




#### Agency Approvals

| AGENCY  | AGENCY FILE NUMBER | AMPERE RANGE |
|---|--------------------|--------------|
|  | E10480             | 375mA - 12A  |
|  | LR29862            | 375mA - 12A  |
|  | NBK030205-E10480B  | 1A - 5A      |

#### Electrical Characteristics for Series

| % of Ampere Rating | Opening Time                    |
|--------------------|---------------------------------|
| 100%               | 4 hours, Minimum                |
| 200%               | 1 sec., Min.; 60 sec., Max.     |
| 300%               | 0.2 sec., Min.; 3 sec., Max     |
| 800%               | 0.02 sec., Min.; 0.1 sec., Max. |

#### Electrical Specifications by Item

| Ampere Rating (A) | Amp Code | Max Voltage Rating (V) | Interrupting Rating  | Nominal Cold Resistance (Ohms)             | Nominal Melting I <sup>2</sup> t (A <sup>2</sup> sec) | Agency Approvals  |   |   |
|-------------------|----------|------------------------|--|--|---|---|---|---|
|                   |          |                        |  |  |   |  |  |  |
| 0.375             | .375     | 125                    | 50 amperes @ 125 VAC/VDC<br>300 amperes @ 32 VDC<br>PSE: 100 amperes @ 100 VAC | 1.2000                                     | 0.101   | x   | x   |   |
| 0.500             | .500     | 125                    |  | 0.7000                                     | 0.240   | x   | x   |   |
| 0.750             | .750     | 125                    |  | 0.3600                                     | 0.904   | x   | x   |   |
| 001.              | 001.     | 125                    |  | 0.2250                                     | 1.98  | x   | x   | x   |
| 1.50              | 01.5     | 125                    |  | 0.0930                                     | 3.65  | x   | x   | x   |
| 2.00              | 002.     | 125                    |  | 0.0625                                     | 8.20  | x   | x   | x   |
| 2.50              | 02.5     | 125                    |  | 0.0450                                     | 15.0  | x   | x   | x   |
| 3.00              | 003.     | 125                    |  | 0.0340                                     | 20.16   | x   | x   | x   |
| 3.50              | 03.5     | 125                    |  | 0.0224                                     | 26.53   | x   | x   | x   |
| 4.00              | 004.     | 125                    |  | 0.0186                                     | 34.40   | x   | x   | x   |
| 5.00              | 005.     | 125                    |  | 0.0136                                     | 53.72   | x   | x   | x   |
| 7.00              | 007.     | 72                     |  | 50 amperes @ 72 VAC<br>50 amperes @ 60 VDC | 0.0105  | 123.83  | x   | x   |
| 8                 | 008.     | 72                     | 50 amperes @ 72 VAC<br>50 amperes @ 60 VDC                                     | 0.0088                                     | 137.34  | x   | x   |   |
| 12                | 012.     | 72                     | 50 amperes @ 72 VAC<br>50 amperes @ 60 VDC                                     | 0.0061                                     | 260.46  | x   | x   |   |

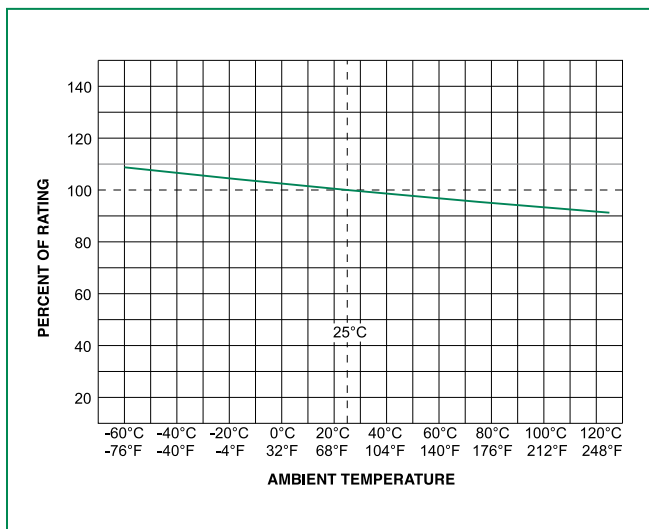
**Notes:**

- I<sup>2</sup>t calculated at 8ms.
- Resistance is measured at 10% of rated current, 25°C

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Specifications are subject to change without notice.  
Please refer to [www.littelfuse.com/series/452.html](http://www.littelfuse.com/series/452.html)  
or /454.html for current information.

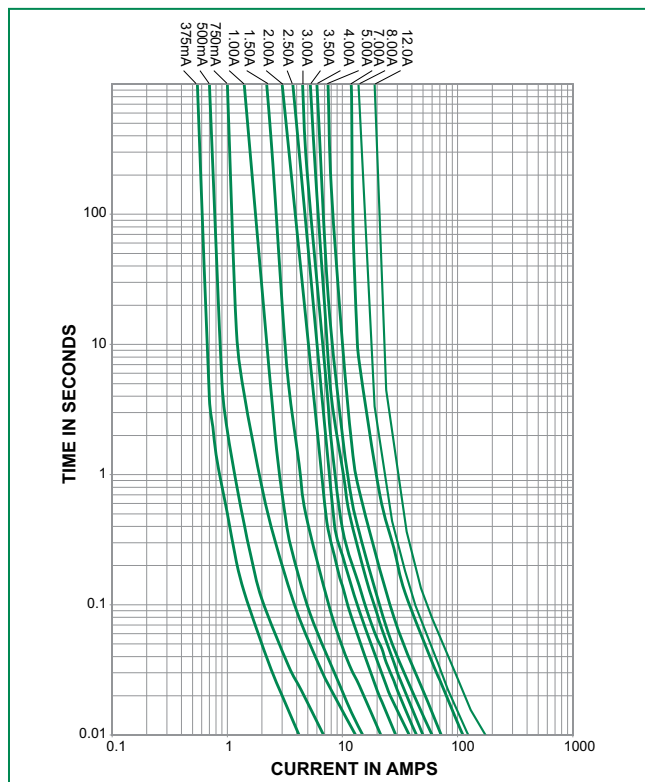
## Temperature Derating Curve



Note:

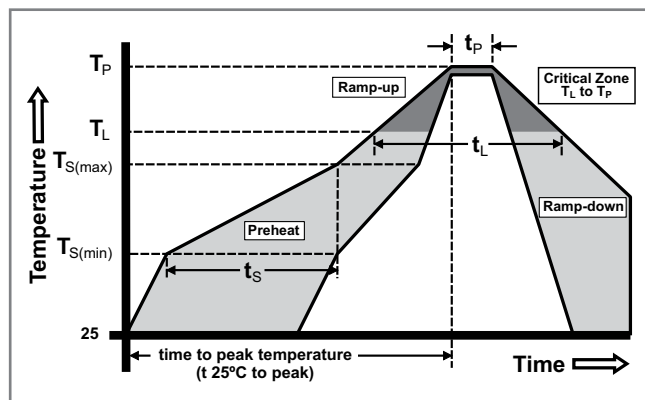
- Derating depicted in this curve is in addition to the standard derating of 25% for continuous operation.

## Average Time Current Curves



## Soldering Parameters

|  |  |                 |
|--|--|-----------------|
| Reflow Condition                                       | Pb – Free assembly                     |                 |
| Pre Heat   | - Temperature Min ( $T_{s(min)}$ )     | 150°C           |
|  | - Temperature Max ( $T_{s(max)}$ )     | 200°C           |
|  | - Time (Min to Max) ( $t_s$ )          | 60 – 120 secs   |
| Average ramp up rate (Liquidus Temp ( $T_L$ ) to peak) | 5°C/second max.                        |                 |
| $T_{s(max)}$ to $T_L$ - Ramp-up Rate                   | 5°C/second max.                        |                 |
| Reflow   | - Temperature ( $T_L$ ) (Liquidus)     | 217°C           |
|  | - Temperature ( $t_l$ )                | 60 – 90 seconds |
| Peak Temperature ( $T_p$ )                             | 250 <sup>+0/-5</sup> °C                |                 |
| Time within 5°C of actual peak Temperature ( $t_p$ )   | 20 – 40 seconds                        |                 |
| Ramp-down Rate   | 5°C/second max.                        |                 |
| Time 25°C to peak Temperature ( $T_p$ )                | 8 minutes max.                         |                 |
| Do not exceed  | 260°C                                  |                 |
| Wave Soldering Parameters                              | 260°C Peak Temperature, 3 seconds max. |                 |

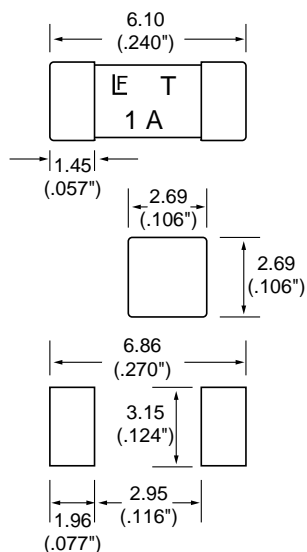


### Product Characteristics

|  |  |
|--|--|
| <b>Materials</b>                             | Body: Ceramic<br>Terminations: Gold-plated Caps (452) / Silver-plated Caps (454) |
| <b>Product Marking</b>                       | Brand, Ampere Rating   |
| <b>Operating Temperature</b>                 | -55°C to 125°C   |
| <b>Moisture Sensitivity Level</b>            | Level 1, J-STD-020C  |
| <b>Solderability</b>                         | MIL-STD-202, Method 208  |
| <b>Insulation Resistance (after Opening)</b> | MIL-STD-202, Method 302, Test Condition A (10,000 ohms minimum)                  |

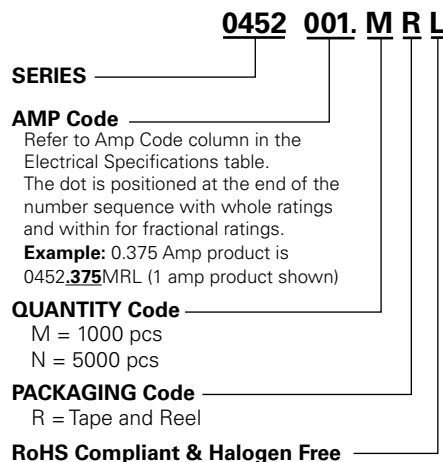
|                                     |   |
|-------------------------------------|---|
| <b>Thermal Shock</b>                | MIL-STD-202, Method 107, Test Condition B, 5 cycles, -65°C / +125°C, 15 minutes @ each extreme                              |
| <b>Mechanical Shock</b>             | MIL-STD-202, Method 213, Test I: Deenergized. 100G's pk amplitude, sawtooth wave 6ms duration, 3 cycles XYZ+xyz = 18 shocks |
| <b>Vibration</b>                    | MIL-STD-202, Method 201: 0.03" amplitude, 10-55 Hz in 1 min. 2hrs each XYZ=6hrs   |
| <b>Moisture Resistance</b>          | MIL-STD-202, Method 106, 10 cycles  |
| <b>Salt Spray</b>                   | MIL-STD-202, Method 101, Test Condition B (48hrs)   |
| <b>Resistance to Soldering Heat</b> | MIL-STD-202, Method 210, Test condition B (10 sec at 260°C)   |

### Dimensions



Recommended pad layout

### Part Numbering System



**NOTE: "L" suffix applies to 452 series only**

452 series may be ordered as either "RoHS and HF" ("L" suffix) or non-RoHS (no suffix) version.  
 454 series is available only as "RoHS and HF" version and does not require "L" suffix. Please do not include "L" suffix within 454 series ordering instructions.

### Packaging

| Packaging Option   | Packaging Specification        | Quantity | Quantity & Packaging Code |
|--------------------|--------------------------------|----------|---------------------------|
| 12mm Tape and Reel | EIA RS-481-1 (IEC 286, part 3) | 5000     | NR                        |
| 12mm Tape and Reel | EIA RS-481-1 (IEC 286, part 3) | 1000     | MR                        |