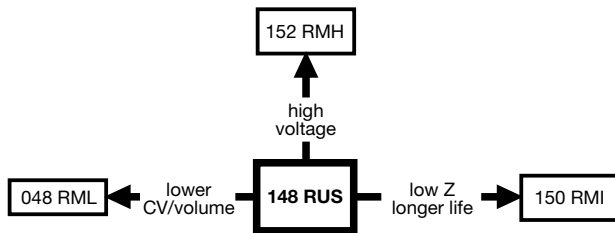


Aluminum Capacitors

Radial, Ultra High CV per Volume, Semi-Professional



FEATURES

- Very long useful life: 3000 h at 105 °C
- High reliability
- Miniaturized, ultra high CV-product per unit volume
- Polarized aluminum electrolytic capacitors, non-solid electrolyte
- Radial leads, cylindrical aluminum case with pressure relief, insulated with a blue sleeve
- Charge and discharge proof
- Material categorization: For definitions of compliance please see www.vishay.com/doc?99912


**RoHS
COMPLIANT**

APPLICATIONS

- EDP, telecommunication, industrial, automotive and audio-video
- Smoothing, filtering, buffering in SMPS, timing
- Portable and mobile equipment (small size, low mass)

MARKING

The capacitors are marked (where possible) with the following information:

- Rated capacitance value (in μF)
- Tolerance on rated capacitance, code letter in accordance with IEC 60062 (M for $\pm 20\%$)
- Rated voltage (in V)
- Date code, in accordance with IEC 60062
- Code indicating factory of origin
- Name of manufacturer
- Upper category temperature (105 °C)
- Negative terminal identification
- Series number (148)

| QUICK REFERENCE DATA | |
|--|--|
| DESCRIPTION | VALUE |
| Nominal case sizes ($\varnothing D \times L$ in mm) | 10 x 12 to 18 x 35 |
| Rated capacitance range, C_R | 47 μF to 22 000 μF |
| Tolerance on C_R | $\pm 20\%$ |
| Rated voltage range, U_R | 6.3 V to 100 V |
| Category temperature range | - 40 °C to + 105 °C |
| Endurance test at 105 °C: | |
| Case $\varnothing D = 10$ mm | 1000 h |
| Case $\varnothing D \geq 12.5$ mm | 2000 h |
| Useful life at 105 °C: | |
| Case $\varnothing D = 10$ mm | 2000 h |
| Case $\varnothing D \geq 12.5$ mm | 3000 h |
| Useful life at 40 °C, 1.6 x I_R applied: | |
| Case $\varnothing D = 10$ mm | 140 000 h |
| Case $\varnothing D \geq 12.5$ mm | 200 000 h |
| Shelf life at 0 V, 105 °C | 1000 h |
| Based on sectional specification | IEC 60384-4/EN 130300 |
| Climatic category IEC 60068 | 40/105/56 |

| SELECTION CHART FOR C_R , U_R , AND RELEVANT NOMINAL CASE SIZES ($\varnothing D \times L$ in mm) | | | | | | | | |
|---|-----------|---------|---------|---------|-----------|-----------|-----------|-----------|
| C_R (μF) | U_R (V) | | | | | | | |
| | 6.3 | 10 | 16 | 25 | 35 | 50 | 63 | 100 |
| 47 | - | - | - | - | - | - | - | 10 x 12 |
| 68 | - | - | - | - | - | - | - | 10 x 16 |
| 100 | - | - | - | - | - | - | 10 x 12 | 10 x 20 |
| 150 | - | - | - | - | - | - | - | 12.5 x 20 |
| 220 | - | - | - | - | - | 10 x 12 | 10 x 16 | 12.5 x 25 |
| | - | - | - | - | - | - | - | 16 x 20 |
| 330 | - | - | - | - | 10 x 12 | 10 x 16 | 12.5 x 20 | 16 x 25 |
| 470 | - | - | - | 10 x 12 | 10 x 16 | 10 x 20 | 12.5 x 20 | 16 x 31 |
| 680 | - | - | 10 x 12 | 10 x 16 | 10 x 20 | 12.5 x 20 | 12.5 x 25 | - |
| | - | - | - | - | - | - | 16 x 20 | - |
| 1000 | - | 10 x 12 | 10 x 16 | 10 x 20 | 12.5 x 20 | 12.5 x 25 | 16 x 25 | - |
| | - | - | - | - | - | 16 x 20 | - | - |

| SELECTION CHART FOR C_R, U_R, AND RELEVANT NOMINAL CASE SIZES ($\varnothing D \times L$ in mm) | | | | | | | | |
|--|-----------|-----------|-----------|-----------|-----------|---------|---------|-----|
| C_R (μF) | U_R (V) | | | | | | | |
| | 6.3 | 10 | 16 | 25 | 35 | 50 | 63 | 100 |
| 1500 | - | 10 x 16 | 10 x 20 | 12.5 x 20 | 12.5 x 25 | 16 x 25 | 16 x 31 | - |
| | - | - | - | - | 16 x 20 | - | - | - |
| 2200 | 10 x 16 | 10 x 20 | 12.5 x 20 | 12.5 x 25 | 16 x 25 | 16 x 31 | 18 x 35 | - |
| | - | - | - | 16 x 20 | - | - | - | - |
| 3300 | - | 12.5 x 20 | 12.5 x 25 | 16 x 25 | 16 x 31 | 18 x 35 | - | - |
| | - | - | 16 x 20 | - | - | - | - | - |
| 4700 | 12.5 x 20 | 12.5 x 25 | 16 x 25 | 16 x 31 | 18 x 35 | - | - | - |
| | - | 16 x 20 | - | - | - | - | - | - |
| 6800 | 16 x 20 | 16 x 25 | 16 x 31 | 18 x 35 | - | - | - | - |
| 10 000 | 16 x 25 | 16 x 31 | 18 x 35 | - | - | - | - | - |
| 15 000 | 16 x 31 | 18 x 35 | - | - | - | - | - | - |
| 22 000 | 18 x 35 | - | - | - | - | - | - | - |

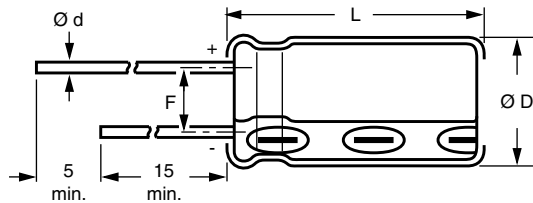
DIMENSIONS in millimeters, AND AVAILABLE FORMS


Fig. 2 - Form CA: Long leads

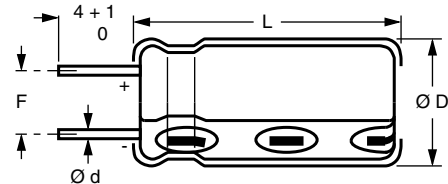


Fig. 3 - Form CB: Cut leads

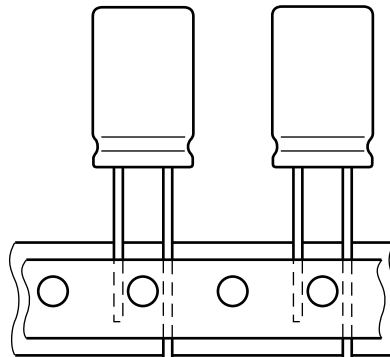


Fig. 4 - Form TFA: Taped in box (ammopack)

Table 1

| DIMENSIONS in millimeters, MASS, AND PACKAGING QUANTITIES | | | | | | | | | |
|--|-----------|-----------------|------------------------|------------|---------------|----------------|----------------------|---------|----------|
| NOMINAL CASE SIZE $\varnothing D \times L$ | CASE CODE | $\varnothing d$ | $\varnothing D_{max.}$ | $L_{max.}$ | F | MASS (g) | PACKAGING QUANTITIES | | |
| | | | | | | | FORM CA | FORM CB | FORM TFA |
| 10 x 12 | 14 | 0.6 | 10.5 | 13.5 | 5.0 ± 0.5 | ≈ 1.6 | 1000 | 500 | 800 |
| 10 x 16 | 15 | 0.6 | 10.5 | 17.5 | 5.0 ± 0.5 | ≈ 1.9 | 500 | 500 | 800 |
| 10 x 20 | 16 | 0.6 | 10.5 | 22.0 | 5.0 ± 0.5 | ≈ 2.2 | 500 | 500 | 800 |
| 12.5 x 20 | 17 | 0.6 | 13.0 | 22.0 | 5.0 ± 0.5 | ≈ 4.0 | 500 | 500 | 500 |
| 12.5 x 25 | 18 | 0.6 | 13.0 | 27.0 | 5.0 ± 0.5 | ≈ 5.0 | 250 | 250 | 500 |
| 16 x 20 | 19a | 0.8 | 16.5 | 22.0 | 7.5 ± 0.5 | ≈ 6.0 | 250 | 250 | 250 |
| 16 x 25 | 19 | 0.8 | 16.5 | 27.0 | 7.5 ± 0.5 | ≈ 8.0 | 250 | 250 | 250 |
| 16 x 31 | 20 | 0.8 | 16.5 | 33.5 | 7.5 ± 0.5 | ≈ 9.0 | 100 | 100 | 250 |
| 18 x 35 | 22 | 0.8 | 18.5 | 37.5 | 7.5 ± 0.5 | ≈ 14.5 | 100 | 100 | - |

Note

- For detailed tape dimensions, please see www.vishay.com/doc?28360



| ELECTRICAL DATA | |
|-----------------|---|
| SYMBOL | DESCRIPTION |
| C_R | Rated capacitance at 100 Hz, tolerance $\pm 20\%$ |
| I_R | Rated RMS ripple current at 100 Hz, 105 °C |
| I_{L2} | Max. leakage current after 2 min at U_R |
| $\tan \delta$ | Max. dissipation factor at 100 Hz |
| Z | Max. impedance at 100 kHz |

Note

- Unless otherwise specified, all electrical values in Table 2 apply at $T_{amb} = 20\text{ °C}$, $P = 86\text{ kPa}$ to 106 kPa , $RH = 45\%$ to 75% .

ORDERING EXAMPLE

Electrolytic capacitor 148 series

470 $\mu\text{F}/25\text{ V}$; $\pm 20\%$

Nominal case size: $\varnothing 10\text{ mm} \times 12\text{ mm}$; form TFA

Ordering code: MAL214836471E3

Former 12NC: 2222 148 36471

Table 2

| ELECTRICAL DATA AND ORDERING INFORMATION | | | | | | | | | | |
|--|--------------------------------------|--|-----------------------------------|--|-------------------------|---------------------------------------|---|-------------------------------|---------|----------|
| U_R (V) | C_R 100 Hz (μF) | NOMINAL CASE SIZE $\varnothing D \times L$ (mm) | I_R 100 Hz 105 °C (mA) | I_{L2} 2 min (μA) | $\tan \delta$ 100 Hz | Z 100 kHz 20 °C (Ω) | Z 100 kHz - 40 °C (Ω) | ORDERING CODE MAL2148..... | | |
| | | | | | | | | BULK PACKAGING | | TAPED |
| | | | | | | | | FORM CA | FORM CB | FORM TFA |
| 6.3 | 2200 | 10 x 16 | 720 | 139 | 0.30 | 0.170 | 1.90 | 53222E3 | 63222E3 | 33222E3 |
| | 4700 | 12.5 x 20 | 1100 | 296 | 0.34 | 0.085 | 0.60 | 53472E3 | 63472E3 | 33472E3 |
| | 6800 | 16 x 20 | 1210 | 428 | 0.38 | 0.060 | 0.30 | 53682E3 | 63682E3 | 33682E3 |
| | 10 000 | 16 x 25 | 1660 | 630 | 0.46 | 0.045 | 0.25 | 53103E3 | 63103E3 | 33103E3 |
| | 15 000 | 16 x 31 | 2050 | 945 | 0.56 | 0.033 | 0.15 | 53153E3 | 63153E3 | 33153E3 |
| | 22 000 | 18 x 35 | 2350 | 1386 | 0.66 | 0.032 | 0.15 | 53223E3 | 63223E3 | - |
| 10 | 1000 | 10 x 12 | 460 | 100 | 0.24 | 0.240 | 3.00 | 54102E3 | 64102E3 | 34102E3 |
| | 1500 | 10 x 16 | 620 | 150 | 0.24 | 0.170 | 1.90 | 54152E3 | 64152E3 | 34152E3 |
| | 2200 | 10 x 20 | 750 | 220 | 0.26 | 0.130 | 1.50 | 54222E3 | 64222E3 | 34222E3 |
| | 3300 | 12.5 x 20 | 1010 | 330 | 0.28 | 0.085 | 0.60 | 54332E3 | 64332E3 | 34332E3 |
| | 4700 | 12.5 x 25 | 1260 | 470 | 0.30 | 0.065 | 0.50 | 54472E3 | 64472E3 | 34472E3 |
| | 4700 | 16 x 20 | 1260 | 470 | 0.30 | 0.060 | 0.30 | 94475E3 | 94476E3 | 94473E3 |
| | 6800 | 16 x 25 | 1590 | 680 | 0.34 | 0.045 | 0.25 | 54682E3 | 64682E3 | 34682E3 |
| | 10 000 | 16 x 31 | 1910 | 1000 | 0.42 | 0.033 | 0.15 | 54103E3 | 64103E3 | 34103E3 |
| | 15 000 | 18 x 35 | 2200 | 1500 | 0.52 | 0.032 | 0.15 | 54153E3 | 64153E3 | - |
| 16 | 680 | 10 x 12 | 450 | 109 | 0.20 | 0.240 | 3.00 | 55681E3 | 65681E3 | 35681E3 |
| | 1000 | 10 x 16 | 570 | 160 | 0.20 | 0.180 | 2.00 | 55102E3 | 65102E3 | 35102E3 |
| | 1500 | 10 x 20 | 720 | 240 | 0.20 | 0.130 | 1.50 | 55152E3 | 65152E3 | 35152E3 |
| | 2200 | 12.5 x 20 | 930 | 352 | 0.22 | 0.090 | 0.60 | 55222E3 | 65222E3 | 35222E3 |
| | 3300 | 12.5 x 25 | 1180 | 528 | 0.24 | 0.065 | 0.50 | 55332E3 | 65332E3 | 35332E3 |
| | 3300 | 16 x 20 | 1120 | 528 | 0.24 | 0.060 | 0.30 | 95335E3 | 95336E3 | 95333E3 |
| | 4700 | 16 x 25 | 1480 | 752 | 0.26 | 0.045 | 0.25 | 55472E3 | 65472E3 | 35472E3 |
| | 6800 | 16 x 31 | 1790 | 1088 | 0.30 | 0.035 | 0.20 | 55682E3 | 65682E3 | 35682E3 |
| | 10 000 | 18 x 35 | 2100 | 1600 | 0.36 | 0.032 | 0.20 | 55103E3 | 65103E3 | - |
| 25 | 470 | 10 x 12 | 410 | 118 | 0.16 | 0.260 | 3.20 | 56471E3 | 66471E3 | 36471E3 |
| | 680 | 10 x 16 | 550 | 170 | 0.16 | 0.190 | 2.10 | 56681E3 | 66681E3 | 36681E3 |
| | 1000 | 10 x 20 | 690 | 250 | 0.16 | 0.130 | 1.50 | 56102E3 | 66102E3 | 36102E3 |
| | 1500 | 12.5 x 20 | 850 | 375 | 0.16 | 0.100 | 0.70 | 56152E3 | 66152E3 | 36152E3 |
| | 2200 | 12.5 x 25 | 1110 | 550 | 0.18 | 0.070 | 0.50 | 56222E3 | 66222E3 | 36222E3 |
| | 2200 | 16 x 20 | 1050 | 550 | 0.18 | 0.060 | 0.30 | 96225E3 | 96226E3 | 96223E3 |
| | 3300 | 16 x 25 | 1420 | 825 | 0.20 | 0.045 | 0.25 | 56332E3 | 66332E3 | 36332E3 |
| | 4700 | 16 x 31 | 1750 | 1175 | 0.22 | 0.035 | 0.20 | 56472E3 | 66472E3 | 36472E3 |
| | 6800 | 18 x 35 | 2050 | 1700 | 0.26 | 0.033 | 0.20 | 56682E3 | 66682E3 | - |



| ELECTRICAL DATA AND ORDERING INFORMATION | | | | | | | | | | |
|--|----------------------------------|---|--|----------------------------------|-----------------|------------------------------|--------------------------------|-------------------------------|---------|----------|
| U _R (V) | C _R 100 Hz (μF) | NOMINAL CASE SIZE Ø D x L (mm) | I _R 100 Hz 105 °C (mA) | I _{L2} 2 min (μA) | tan δ 100 Hz | Z 100 kHz 20 °C (Ω) | Z 100 kHz - 40 °C (Ω) | ORDERING CODE MAL2148..... | | |
| | | | | | | | | BULK PACKAGING | | TAPED |
| | | | | | | | | FORM CA | FORM CB | FORM TFA |
| 35 | 330 | 10 x 12 | 350 | 116 | 0.14 | 0.270 | 3.30 | 50331E3 | 60331E3 | 30331E3 |
| | 470 | 10 x 16 | 480 | 165 | 0.14 | 0.190 | 2.10 | 50471E3 | 60471E3 | 30471E3 |
| | 680 | 10 x 20 | 580 | 238 | 0.14 | 0.140 | 1.60 | 50681E3 | 60681E3 | 30681E3 |
| | 1000 | 12.5 x 20 | 810 | 350 | 0.14 | 0.100 | 0.70 | 50102E3 | 60102E3 | 30102E3 |
| | 1500 | 12.5 x 25 | 950 | 525 | 0.14 | 0.070 | 0.50 | 50152E3 | 60152E3 | 30152E3 |
| | 1500 | 16 x 20 | 970 | 525 | 0.14 | 0.063 | 0.30 | 90155E3 | 90156E3 | 90153E3 |
| | 2200 | 16 x 25 | 1270 | 770 | 0.16 | 0.045 | 0.25 | 50222E3 | 60222E3 | 30222E3 |
| | 3300 | 16 x 31 | 1620 | 1155 | 0.18 | 0.037 | 0.20 | 50332E3 | 60332E3 | 30332E3 |
| | 4700 | 18 x 35 | 1930 | 1645 | 0.20 | 0.033 | 0.20 | 50472E3 | 60472E3 | - |
| 50 | 220 | 10 x 12 | 330 | 110 | 0.12 | 0.280 | 3.40 | 51221E3 | 61221E3 | 31221E3 |
| | 330 | 10 x 16 | 420 | 165 | 0.12 | 0.200 | 2.20 | 51331E3 | 61331E3 | 31331E3 |
| | 470 | 10 x 20 | 530 | 235 | 0.12 | 0.140 | 1.60 | 51471E3 | 61471E3 | 31471E3 |
| | 680 | 12.5 x 20 | 720 | 340 | 0.12 | 0.100 | 0.70 | 51681E3 | 61681E3 | 31681E3 |
| | 1000 | 12.5 x 25 | 950 | 500 | 0.12 | 0.070 | 0.50 | 51102E3 | 61102E3 | 31102E3 |
| | 1000 | 16 x 20 | 880 | 500 | 0.12 | 0.068 | 0.35 | 91105E3 | 91106E3 | 91103E3 |
| | 1500 | 16 x 25 | 1180 | 750 | 0.12 | 0.047 | 0.30 | 51152E3 | 61152E3 | 31152E3 |
| | 2200 | 16 x 31 | 1520 | 1100 | 0.14 | 0.039 | 0.20 | 51222E3 | 61222E3 | 31222E3 |
| | 3300 | 18 x 35 | 1810 | 1650 | 0.16 | 0.035 | 0.20 | 51332E3 | 61332E3 | - |
| 63 | 100 | 10 x 12 | 230 | 63 | 0.10 | 0.320 | 3.90 | 58101E3 | 68101E3 | 38101E3 |
| | 220 | 10 x 16 | 350 | 139 | 0.10 | 0.240 | 2.70 | 58221E3 | 68221E3 | 38221E3 |
| | 330 | 12.5 x 20 | 540 | 208 | 0.10 | 0.130 | 0.90 | 58331E3 | 68331E3 | 38331E3 |
| | 470 | 12.5 x 20 | 540 | 296 | 0.10 | 0.130 | 0.90 | 58471E3 | 68471E3 | 38471E3 |
| | 680 | 12.5 x 25 | 760 | 428 | 0.10 | 0.085 | 0.65 | 58681E3 | 68681E3 | 38681E3 |
| | 680 | 16 x 20 | 820 | 428 | 0.10 | 0.070 | 0.50 | 98685E3 | 98686E3 | 98683E3 |
| | 1000 | 16 x 25 | 980 | 630 | 0.10 | 0.049 | 0.25 | 58102E3 | 68102E3 | 38102E3 |
| | 1500 | 16 x 31 | 1390 | 945 | 0.10 | 0.042 | 0.20 | 58152E3 | 68152E3 | 38152E3 |
| | 2200 | 18 x 35 | 1670 | 1386 | 0.12 | 0.038 | 0.20 | 58222E3 | 68222E3 | - |
| 100 | 47 | 10 x 12 | 165 | 47 | 0.08 | 0.640 | 19.20 | 59479E3 | 69479E3 | 39479E3 |
| | 68 | 10 x 16 | 190 | 68 | 0.08 | 0.580 | 17.40 | 59689E3 | 69689E3 | 39689E3 |
| | 100 | 10 x 20 | 260 | 100 | 0.08 | 0.380 | 11.40 | 59101E3 | 69101E3 | 39101E3 |
| | 150 | 12.5 x 20 | 360 | 150 | 0.08 | 0.260 | 7.80 | 59151E3 | 69151E3 | 39151E3 |
| | 220 | 12.5 x 25 | 440 | 220 | 0.08 | 0.170 | 5.10 | 59221E3 | 69221E3 | 39221E3 |
| | 220 | 16 x 20 | 590 | 220 | 0.08 | 0.140 | 4.20 | 99225E3 | 99226E3 | 99223E3 |
| | 330 | 16 x 25 | 630 | 330 | 0.08 | 0.120 | 3.60 | 59331E3 | 69331E3 | 39331E3 |
| | 470 | 16 x 31 | 750 | 470 | 0.08 | 0.100 | 3.00 | 59471E3 | 69471E3 | 39471E3 |

| ADDITIONAL ELECTRICAL DATA | | |
|------------------------------------|--|---|
| PARAMETER | CONDITIONS | VALUE |
| Voltage | | |
| Surge voltage | | U _s ≤ 1.15 U _R |
| Reverse voltage | | U _{rev} ≤ 1 V |
| Current | | |
| Leakage current | After 2 min at U _R | I _{L2} ≤ 0.01 C _R x U _R |
| | After 5 min at U _R | I _{L5} ≤ 0.002 C _R x U _R |
| Inductance | | |
| Equivalent series inductance (ESL) | Case Ø D = 10 mm | Typ. 16 nH |
| | Case Ø D ≥ 12.5 mm | Typ. 18 nH |
| Resistance | | |
| Equivalent series resistance (ESR) | Calculated from tan δ _{max.} and C _R (see Table 2) | ESR = tan δ/2 π f C _R |

CAPACITANCE (C)

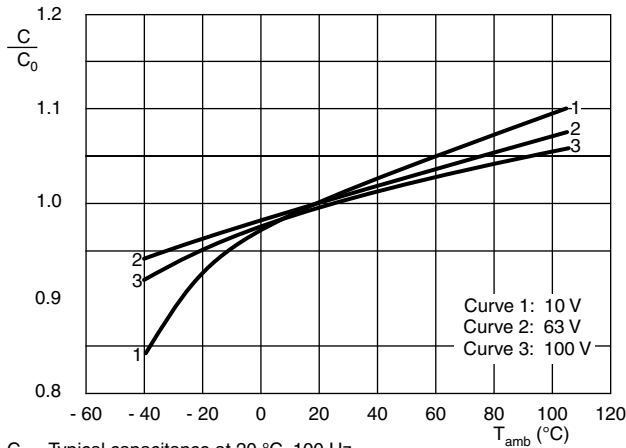


Fig. 5 - Typical multiplier of capacitance as a function of ambient temperature

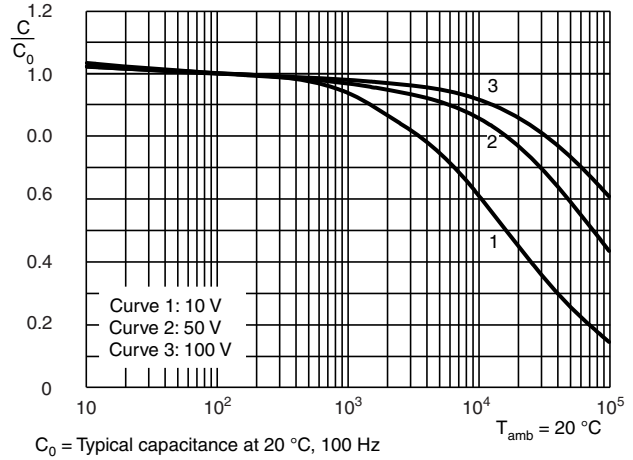


Fig. 6 - Typical multiplier of capacitance as a function of frequency

EQUIVALENT SERIES RESISTANCE (ESR)

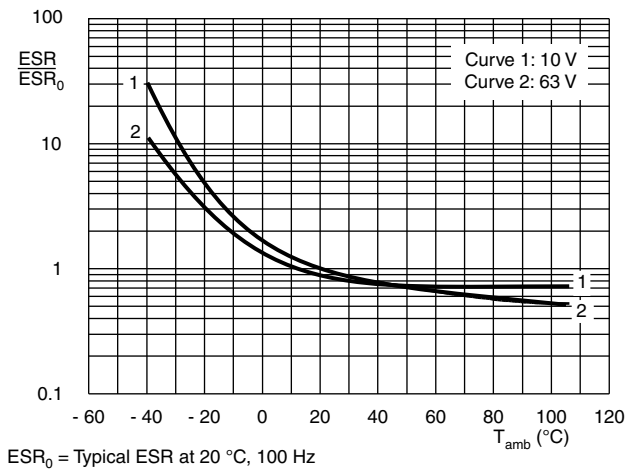


Fig. 7 - Multiplier of ESR as a function of ambient temperature

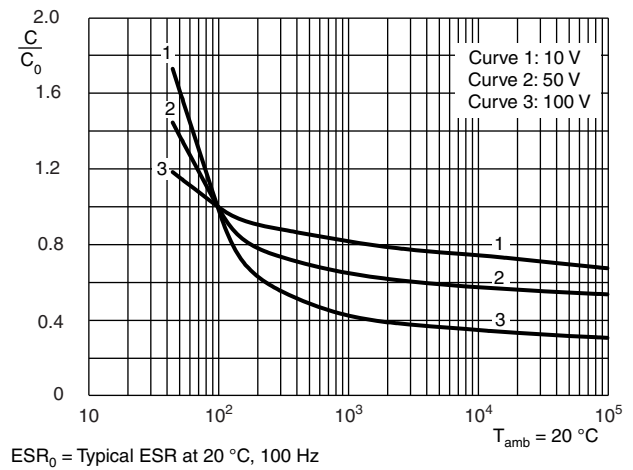


Fig. 8 - Multiplier of ESR as a function of frequency

IMPEDANCE (Z)

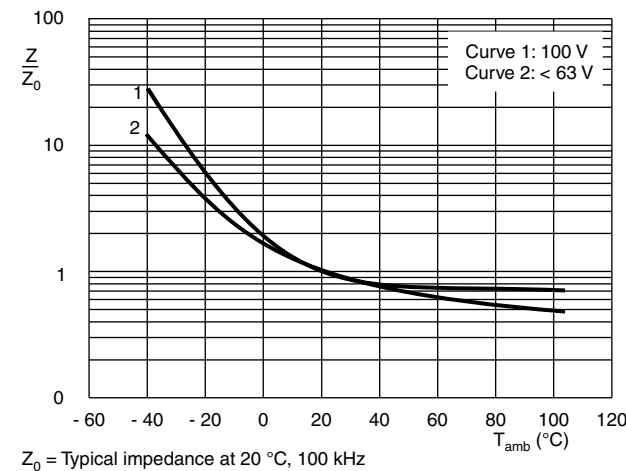


Fig. 9 - Multiplier of impedance as a function of ambient temperature

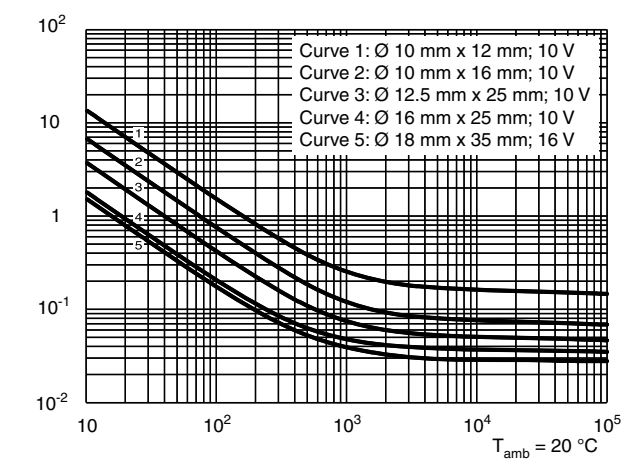


Fig. 10 - Typical impedance as a function of frequency

IMPEDANCE (Z)

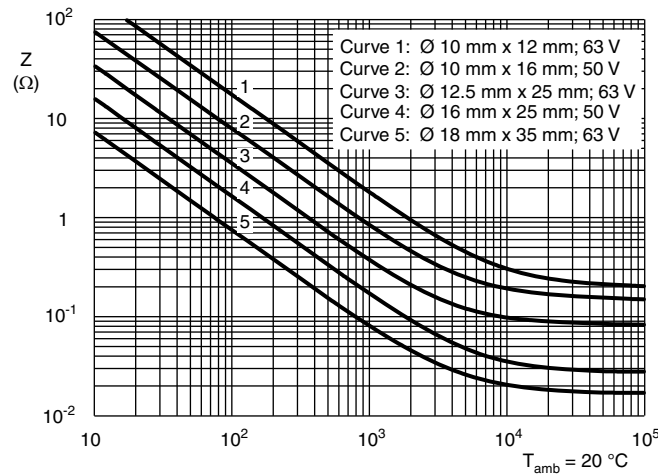


Fig. 11 - Typical impedance as a function of frequency

RIPPLE CURRENT AND USEFUL LIFE

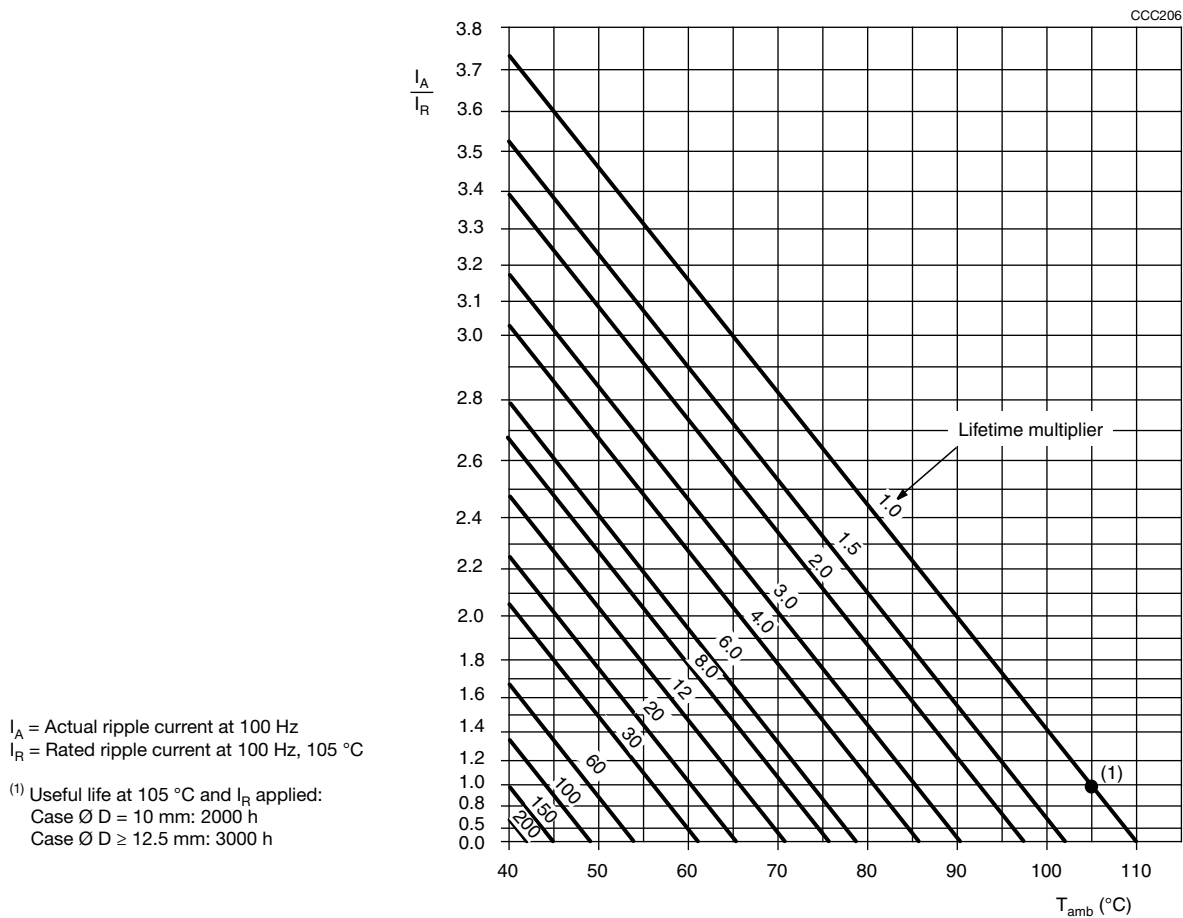


Fig. 12 - Multiplier of useful life as a function of ambient ripple current load



| MULTIPLIER OF RIPPLE CURRENT (I_R) AS A FUNCTION OF FREQUENCY | | | |
|---|--|--|--|
| FREQUENCY (Hz) | I_R MULTIPLIER | | |
| | $U_R = 6.3 \text{ V TO } 25 \text{ V}$ | $U_R = 35 \text{ V}$ | $U_R = 50 \text{ V TO } 100 \text{ V}$ |
| 50 | 0.95 | 0.85 | 0.80 |
| 100 | 1.00 | 1.00 | 1.00 |
| 300 | 1.07 | 1.20 | 1.25 |
| 1000 | 1.12 | 1.30 | 1.40 |
| 3000 | 1.15 | 1.35 | 1.50 |
| $\geq 10\,000$ | 1.20 | 1.40 | 1.60 |

| TEST PROCEDURES AND REQUIREMENTS | | | |
|---|---|---|---|
| TEST | | PROCEDURE (quick reference) | REQUIREMENTS |
| NAME OF TEST | REFERENCE | | |
| Endurance | IEC 60384-4/ EN 130300 subclause 4.13 | $T_{amb} = 105 \text{ }^\circ\text{C}$; U_R applied Case $\varnothing D = 10 \text{ mm}$: 1000 h Case $\varnothing D \geq 12.5 \text{ mm}$: 2000 h | $U_R = 6.3 \text{ V}$; $\Delta C/C$: + 15 %/- 30 % $U_R \geq 10 \text{ V}$; $\Delta C/C$: $\pm 20 \%$ $\tan \delta \leq 2 \times \text{spec. limit}$ $Z \leq 2 \times \text{spec. limit}$ $I_{L5} \leq \text{spec. limit}$ |
| Useful life | CECC 30301 subclause 1.8.1 | $T_{amb} = 105 \text{ }^\circ\text{C}$; U_R and I_R applied Case $\varnothing D = 10 \text{ mm}$: 2000 h Case $\varnothing D \geq 12.5 \text{ mm}$: 3000 h | $U_R = 6.3 \text{ V}$; $\Delta C/C$: + 45 %/- 50 % $U_R \geq 10 \text{ V}$; $\Delta C/C$: $\pm 45 \%$ $\tan \delta \leq 3 \times \text{spec. limit}$ $Z \leq 3 \times \text{spec. limit}$ $I_{L5} \leq \text{spec. limit}$ no short or open circuit total failure percentage: $\leq 1 \%$ |
| Shelf life (storage at high temperature) | IEC 60384-4/ EN 130300 subclause 4.17 | $T_{amb} = 105 \text{ }^\circ\text{C}$; no voltage applied; 1000 h After test: U_R to be applied for 30 min, 24 h to 48 h before measurement | $U_R = 6.3 \text{ V}$; $\Delta C/C$: + 15 %/- 30 % $U_R \geq 10 \text{ V}$; $\Delta C/C$: $\pm 20 \%$ $\tan \delta \leq 2 \times \text{spec. limit}$ $Z \leq 2 \times \text{spec. limit}$ $I_{L5} \leq 2 \times \text{spec. limit}$ |
| Surge | IEC 60384-4/ EN 130300 subclause 4.14 | From source of $1.15 \times U_R$: $RC = 0.1 \text{ s} \pm 0.05 \text{ s}$; 1000 cycles of 30 s on, 330 s off, at $105 \text{ }^\circ\text{C}$ | $\Delta C/C$: $\pm 20 \%$ $\tan \delta \leq 1.5 \times \text{spec. limit}$ $I_{L5} \leq \text{spec. limit}$ |
| Reverse voltage | IEC 60384-4/ EN 130300 subclause 4.15 | $T_{amb} = 105 \text{ }^\circ\text{C}$: 125 h at $U = -1 \text{ V}$, followed by 125 h at U_R | $\Delta C/C$: $\pm 15 \%$ $\tan \delta \leq 1.5 \times \text{spec. limit}$ $I_{L5} \leq \text{spec. limit}$ |



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