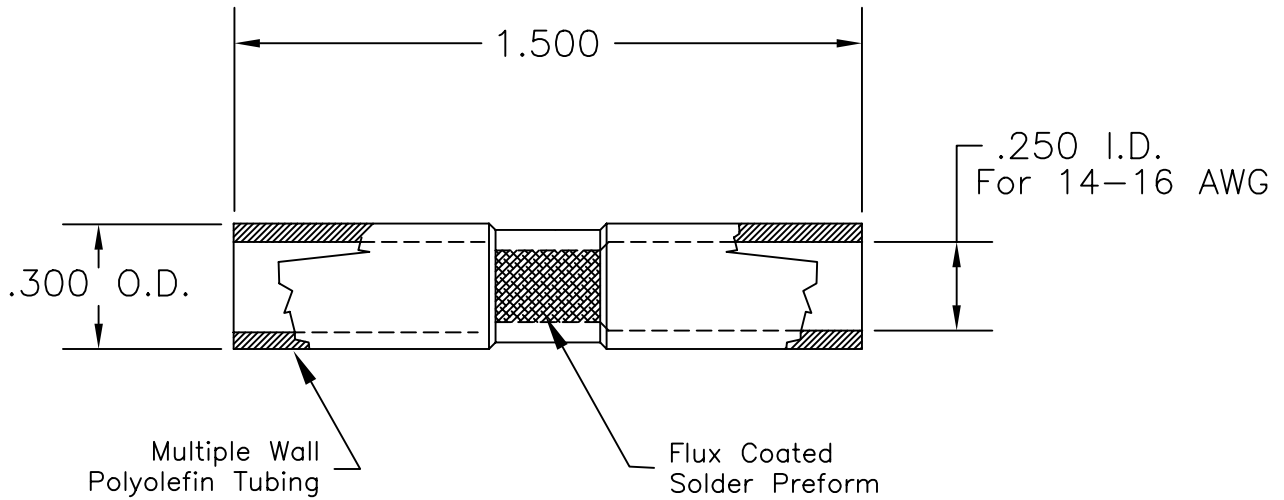


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REVISIONS			DOC. NO. SPC-F004, Total Pages: 2 Effective: 7/15/97. DCP No: 229 Supersedes DCP No: 103					
DCP #	REV	DESCRIPTION	DRAWN	DATE	CHECKD	DATE	APPRVD	DATE
136	A	Released	J.W.M.	8/26/98	J.C.	11/19/98	D.J.C.	11/23/98



NOTES:

Solder:

1. 50SN/32PB/18CD
2. 2.5% ~ 3.0% RMA Flux Coating
3. 295°F (145°C) Melting Temp.

Tubing:

1. Multiple wall Polyolefin
2. Meltable, integral inner wall
3. 275°F [135°C] shrink temp.
4. -67°F [-55°C] to 230°F [110°C] continuous operating temp.
5. Tensile Strength: 2200 PSI
6. Ultimate Elongation: 500%
7. Secant Modulus, 2%: 27000 PSI
8. Specific Gravity: 1.00 Max.
9. Longitudinal Change: 5%
10. Dielectric strength: 1000V/Mil
11. Volume Resistivity: $10^{15} \Omega/cm$
12. Non-corrosive
13. Water Absorption: <0.1%
14. Tubing Color: Blue

SPC-F004.DWG

DISCLAIMER:
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DRAWN BY:	DATE:	DRAWING TITLE:			
Jeff McVicker	8/26/98	14~16 AWG Butt Splice			
CHECKED BY:	DATE:	SIZE	DWG. NO.	ELECTRONIC FILE	REV
John Cole	11/19/98	A	1685	92N3606.dwg	A
APPROVED BY:	DATE:	SCALE: NTS		U.O.M.: INCHES [mm]	SHEET: 1 OF 1
Daniel Carey	11/23/98				