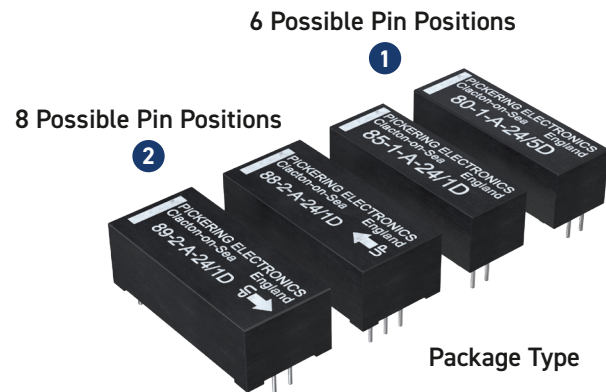


- Encapsulated in a plastic package with internal mu-metal magnetic screen
- Wide range of switch configurations
- Dry and mercury wetted switches are available with the same pin configuration and footprint
- **5, 12 or 24 V** coils with or without internal diode
- **5 V** dry devices may be driven directly from TTL
- **Additional build options are available**
- **Many Benefits Compared to Industry Standard Relays (see last page)**



Many special coil resistances are available, and relays can be designed to customers specific requirements. These Pickering relays fit straight onto P.C. boards with pins on the popular 0.1 inch grid.

The Series 80 and 85 are electrically similar ranges but with alternative pin configurations. Their mercury wetted equivalents are prefixed 88 and 89 respectively.

### Switch Ratings - Dry Switches

1 Form A (energize to make)	1 Form B (energize to break)	1 Form C (change-over)	2 Form A (energize to make)	2 Form C (change-over)	3 Form A (energize to break)
10 W at 200 V 10 W at 500V	10 W at 200 V	3 W at 200 V	10 W at 200 V	3 W at 200 V	10 W at 200 V

### Switch Ratings - Mercury Wetted Switches

1 Form A (energize to make)	1 Form B (energize to break)	2 Form A (energize to make)
50 W at 500 V	50 W at 500 V	50 W at 500 V

### Series 80, 85 switch ratings - contact ratings for each switch type

Switch No	Switch form	Power rating	Max. switch current	Max. carry current	Max. switching volts	Life expectancy ops typical (see Note <sup>1</sup> )	Special features
1	A or B	10 W	0.5 A	1.2 A	200	10 <sup>8</sup>	General purpose
5	A	10 W	0.5 A	1.2 A	500	10 <sup>8</sup>	1000 V stand-off
7	C	3 W	0.25 A	1.2 A	200	10 <sup>7</sup>	Change-over

#### Note<sup>1</sup>: Life Expectancy

The life of a reed relay depends upon the switch load and end of life criteria. For example, for an 'end of life' contact resistance specification of 1 Ω, switching low loads (10 V at 10 mA resistive) or when 'cold' switching, typical life is approx 10 x 10<sup>8</sup> ops. At the maximum load (resistive), typical life is 1 x 10<sup>7</sup> ops. In the event of abusive conditions, e.g. high currents due to capacitive inrushes, this figure reduces considerably. Pickering will be pleased to perform life testing with any particular load condition.

## Operating Voltages

Coil voltage - nominal	Must operate voltage - maximum at 25°C	Must release voltage - minimum at 25°C
5 V	3.75 V	0.5 V
12 V	9 V	1.2 V
24 V	18 V	2.4 V

## Environmental Specification/Mechanical Characteristics

In the table below, the upper temperature limit can be extended to +125 °C if the coil drive voltage is increased to accommodate the resistance/temperature coefficient of the copper coil winding. This is approximately 0.4% per °C. This means that at 125 °C the coil drive voltage will need to be increased by approximately  $40 \times 0.4 = 16\%$  to maintain the required magnetic drive level. Please contact [sales@pickeringrelay.com](mailto:sales@pickeringrelay.com) for assistance.

Operating Temperature Range	-20 °C to +85 °C
Storage Temperature Range	-35 °C to +100 °C
Shock Resistance	50 g
Vibration Resistance (10 - 2000 Hz)	20 g
Soldering Temperature (max) (10 s max)	270 °C
Washability (Proper drying process is recommended)	Fully Sealed

## Series 80, 85 Coil data and type numbers

Device Type	Type Number	Type Number	Coil (V)	Coil resistance	Max. contact resistance (initial)
	Series 80	Series 85			
1 Form A Switch No. 1 Package Type 1	80-1-A-5/1D	85-1-A-5/1D	5	500 Ω	0.15 Ω
	80-1-A-12/1D	85-1-A-12/1D	12	1000 Ω	
	80-1-A-24/1D	85-1-A-24/1D	24	3000 Ω	
1 Form A HV Switch No. 5 (1 kV) Package Type 1	80-1-A-5/5D	Not Available	5	500 Ω	0.15 Ω
	80-1-A-12/5D		12	1000 Ω	
	80-1-A-24/5D		24	3000 Ω	
1 Form B Switch No. 1 Package Type 2	80-1-B-5/1D	85-1-B-5/1D	5	1000 Ω	0.15 Ω
	80-1-B-12/1D	85-1-B-12/1D	12	3000 Ω	
	80-1-B-24/1D	85-1-B-24/1D	24	3000 Ω	
1 Form C Switch No. 7 Package Type 1	80-1-C-5/7D	85-1-C-5/7D	5	500 Ω	0.20 Ω
	80-1-C-12/7D	85-1-C-12/7D	12	1000 Ω	
	80-1-C-24/7D	85-1-C-24/7D	24	3000 Ω	
2 Form A Switch No. 1 Package Type 2	80-2-A-5/1D	85-2-A-5/1D	5	500 Ω	0.15 Ω
	80-2-A-12/1D	85-2-A-12/1D	12	1000 Ω	
	80-2-A-24/1D	85-2-A-24/1D	24	3000 Ω	
2 Form C Switch No. 7 Package Type 2	80-2-C-5/7D	85-2-C-5/7D	5	375 Ω	0.20 Ω
	80-2-C-12/7D	85-2-C-12/7D	12	1000 Ω	
	80-2-C-24/7D	85-2-C-24/7D	24	3000 Ω	
3 Form A Switch No. 1 Package Type 2	80-3-A-5/1D	Not Available	5	375 Ω	0.15 Ω
	80-3-A-12/1D		12	1000 Ω	
	80-3-A-24/1D		24	3000 Ω	

When an internal diode is required, the suffix D is added to the part number as shown in the table.

## Mercury Reed Relays

Mercury relays should be mounted vertically in the direction of the arrow printed on the package.



### Mercury Reed: Series 88, 89 switch ratings - contact ratings for each switch type

Switch No	Switch form	Power rating	Max. switch current	Max. carry current	Max. switching volts	Life expectancy ops typical (see Note <sup>1</sup> )	Special features
1	A	50 W	2 A	3 A	500	10 <sup>8</sup>	Standard Mercury

#### Note<sup>1</sup>: Life Expectancy

The life of a reed relay depends upon the switch load and end of life criteria. For example, for an 'end of life' contact resistance specification of 1 Ω, switching low loads (10 V at 10 mA resistive) or when 'cold' switching, typical life is approx 10 x 10<sup>8</sup> ops. At the maximum load (resistive), typical life is 1 x 10<sup>7</sup> ops. In the event of abusive conditions, e.g. high currents due to capacitive inrushes, this figure reduces considerably. Pickering will be pleased to perform life testing with any particular load condition.

### Mercury Relay: Series 88, 89 Coil data and type numbers

Device Type	Type Number	Type Number	Coil (V)	Coil resistance	Max. contact resistance (initial)
	Series 88	Series 89			
1 Form A Switch No. 1 Package Type 1	88-1-A-5/1D	89-1-A-5/1D	5	140 Ω	0.07 Ω
	88-1-A-12/1D	89-1-A-12/1D	12	750 Ω	
	88-1-A-24/1D	89-1-A-24/1D	24	2000 Ω	
1 Form B Switch No. 1 Package Type 2	88-1-B-5/1D	89-1-B-5/1D	5	90 Ω	0.07 Ω
	88-1-B-12/1D	89-1-B-12/1D	12	430 Ω	
	88-1-B-24/1D	89-1-B-24/1D	24	1750 Ω	
2 Form A Switch No. 1 Package Type 2	88-2-A-5/1D	89-2-A-5/1D	5	90 Ω	0.05 Ω
	88-2-A-12/1D	89-2-A-12/1D	12	430 Ω	
	88-2-A-24/1D	89-2-A-24/1D	24	1750 Ω	

When an internal diode is required, the suffix D is added to the part number as shown in the table.

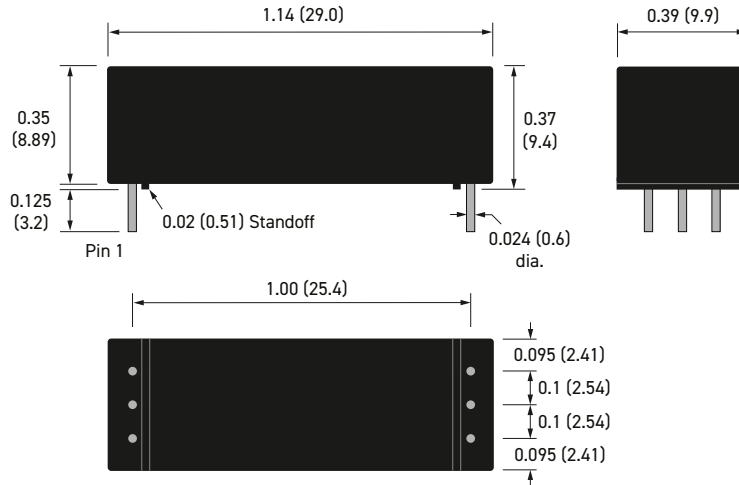
The technical information shown in this data sheet could contain inaccuracies or typographical errors. This information may be periodically changed or updated and these changes will be included in future versions of this data sheet.

For different values, latest specifications and product details, please contact your local Pickering sales office.

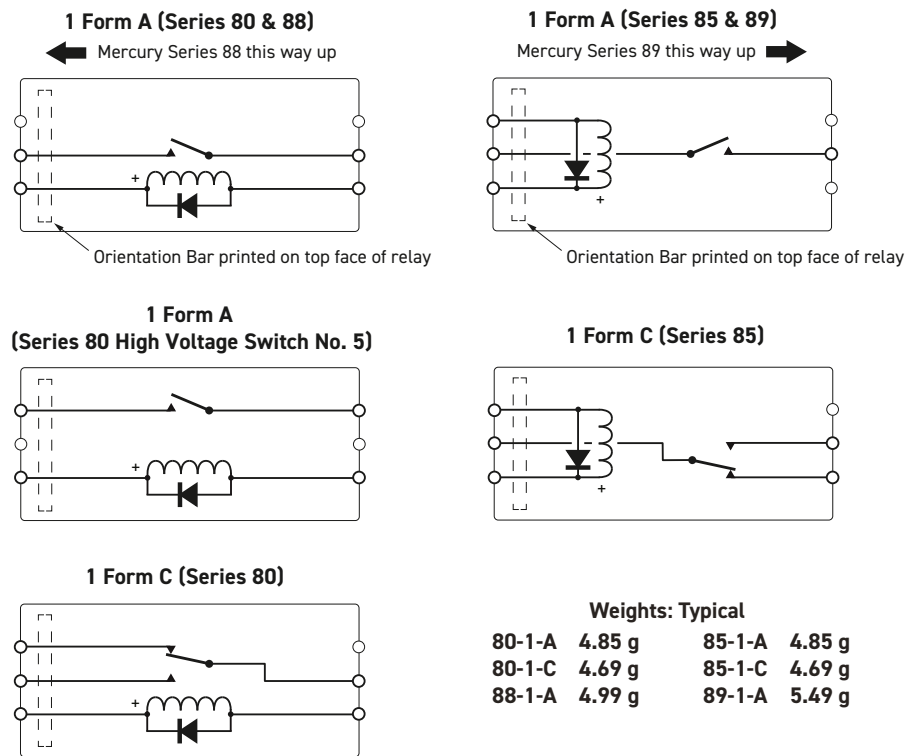
For **FREE** evaluation samples go to: [pickeringrelay.com/samples](https://pickeringrelay.com/samples)

## Pin Configuration, Weight & Dimensional Data (dimensions in inches, millimeters in brackets)

**Package Type 1**  
**6 Pin Position Devices**



Schematics are shown from **UNDERNEATH** the relay.



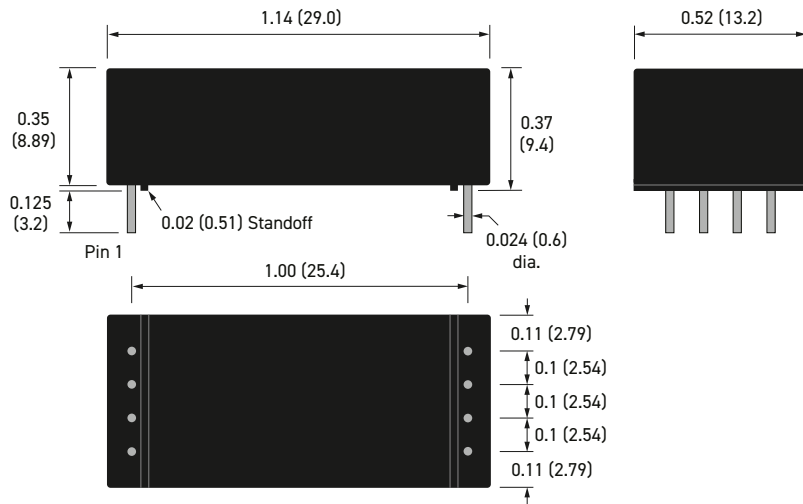
**Weights: Typical**

80-1-A	4.85 g	85-1-A	4.85 g
80-1-C	4.69 g	85-1-C	4.69 g
88-1-A	4.99 g	89-1-A	5.49 g

**Important:** Where the optional internal diode is fitted or for all Form B types, the correct coil polarity must be observed as shown by the + symbol on the schematics.

## Pin Configuration, Weight & Dimensional Data (dimensions in inches, millimeters in brackets)

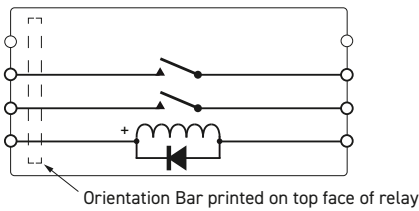
**Package Type 2**  
**8 Pin Position Devices**



Schematics are shown from **UNDERNEATH** the relay.

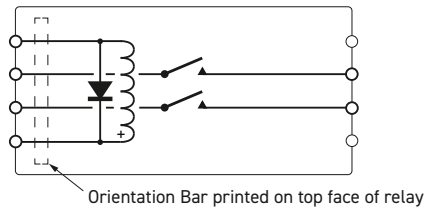
### 2 Form A (Series 80 & 88)

Mercury Series 88 this way up ←

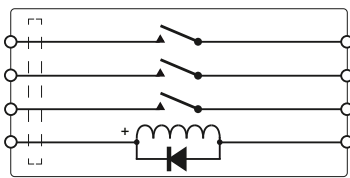


### 2 Form A (Series 85 & 89)

Mercury Series 89 this way up →

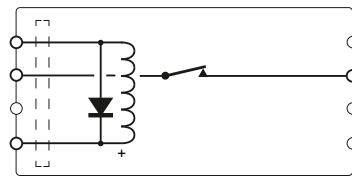


### 3 Form A (Series 80 only)



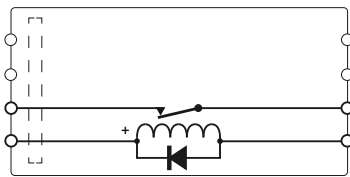
### 1 Form B (Series 85 & 89)

Mercury Series 89 this way up →

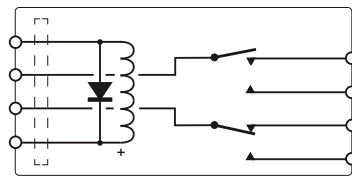


### 1 Form B (Series 80 & 88)

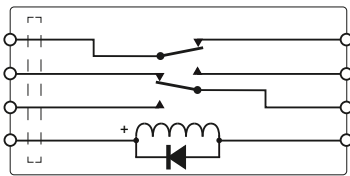
Mercury Series 88 this way up ←



### 2 Form C (Series 85)



### 2 Form C (Series 80)



### Weights: Typical

80-2-A	6.48 g	85-2-A	7.18 g
80-3-A	6.55 g	85-1-B	9.27 g
80-1-B	9.27 g	85-2-C	7.45 g
80-2-C	5.58 g		
88-2-A	8.81 g	89-2-A	8.81 g
88-1-B	8.62 g	89-1-B	8.02 g
88-1-C	5.51 g		

**Important:** Where the optional internal diode is fitted or for all Form B types, the correct coil polarity must be observed as shown by the + symbol on the schematics.

## Similar Relays Comparison (Dry Relays)

If the Series 80 and 85 are unsuitable for your application, Pickering also manufactures two other series of reed relays with similar characteristics and package sizes, but differing leg positions.

Series Name		80-1-A	80-1-B	80-1-C	80-2-A	80-2-C	80-3-A	85-1-A	85-1-B	85-1-C	85-2-A	85-2-C
Physical Outline including Pin Positions and Schematic												
Depth	mm (inches)	9.9 (0.39)	13.2 (0.52)	9.9 (0.39)	13.2 (0.52)		9.9 (0.39)	13.2 (0.52)	9.9 (0.39)	13.2 (0.52)	13.2 (0.52)	
Width		29.0 (1.14)	29.0 (1.14)	29.0 (1.14)	29.0 (1.14)		29.0 (1.14)	29.0 (1.14)	29.0 (1.14)	29.0 (1.14)	29.0 (1.14)	
Height		9.4 (0.37)	9.4 (0.37)	9.4 (0.37)	9.4 (0.37)		9.4 (0.37)	9.4 (0.37)	9.4 (0.37)	9.4 (0.37)	9.4 (0.37)	
Package Volume (mm <sup>3</sup> )		① 2699	② 3599	① 2699	② 3599		① 2699	② 3599	① 2699	② 3599		
Typical Weights (g)		4.74	9.27	4.69	6.48	5.58	6.55	4.85	9.27	4.69	7.18	7.45
Contact Configuration		1-A (SPST)	1-B (SPNC)	1-C (SPDT)	2-A (DPST)	2-C (DPDT)	3-A (3PST)	1-A (SPST)	1-B (SPNC)	1-C (SPDT)	2-A (DPST)	2-C (DPDT)
Reed Switch Type		Dry						Dry				
Stand-off Voltage (V)		-	1000	-	-	-	-	-	-	-	-	-
Switching Voltage (V)		200	500	200			200					
Switching Current (A)		0.5	0.5	0.5	0.25	0.5	0.25	0.5	0.5	0.25	0.5	0.25
Carry Current (A)		1.2						1.2				
Switch Power (W)		10	10	10	3	10	3	10	10	3	10	3

Series Name		86-1-A	86-1-B	86-1-C	86-2-A	87-1-A	87-1-B	87-1-C	87-2-A
Physical Outline including Pin Positions and Schematic									
Depth	mm (inches)	9.9 (0.39)	13.2 (0.52)	9.9 (0.39)	13.2 (0.52)	9.9 (0.39)	13.2 (0.52)	9.9 (0.39)	13.2 (0.52)
Width		29.0 (1.14)	29.0 (1.14)	29.0 (1.14)	29.0 (1.14)	29.0 (1.14)	29.0 (1.14)	29.0 (1.14)	29.0 (1.14)
Height		9.4 (0.37)	9.4 (0.37)	9.4 (0.37)	9.4 (0.37)	9.4 (0.37)	9.4 (0.37)	9.4 (0.37)	9.4 (0.37)
Package Volume (mm <sup>3</sup> )		2699	3599	2699	3599	2699	3599	2699	3599
Typical Weights (g)		5.70	8.05	5.71	6.48	4.40	8.05	5.71	7.18
Contact Configuration		1-A (SPST)	1-B (SPNC)	1-C (SPDT)	2-A (DPST)	1-A (SPST)	1-B (SPNC)	1-C (SPDT)	2-A (DPST)
Reed Switch Type		Dry				Dry			
Stand-off Voltage (V)		-	-	-	-	-	-	-	-
Switching Voltage (V)		200				200			
Switching Current (A)		0.5	0.5	0.25	0.5	0.5	0.5	0.25	0.5
Carry Current (A)		1.2				1.2			
Switch Power (W)		10	10	3	10	10	10	3	10

## Similar Relays Comparison (Mercury Relays)

If the Series 88 and 89 are unsuitable for your application, Pickering also manufactures two other series of reed relays with similar characteristics and package sizes, but differing leg positions.

Series Name		88-1-A	88-1-B	88-2-A	89-1-A	89-1-B	89-2-A	86-1-A	87-1-A
Physical Outline including Pin Positions and Schematic									
Depth	mm (inches)	9.9 (0.39)	13.2 (0.52)		9.9 (0.39)	13.2 (0.52)		9.9 (0.39)	9.9 (0.39)
Width		29.0 (1.14)	29.0 (1.14)		29.0 (1.14)	29.0 (1.14)		29.0 (1.14)	29.0 (1.14)
Height		9.4 (0.37)	9.4 (0.37)		9.4 (0.37)	9.4 (0.37)		9.4 (0.37)	9.4 (0.37)
Package Volume (mm <sup>3</sup> )		① 2699	② 3599		① 2699	② 3599		2699	2699
Typical Weights (g)		4.99	8.62	8.81	5.49	8.02	8.81	5.70	4.40
Contact Configuration		1-A (SPST)	1-B (SPNC)	2-A (DPST)	1-A (SPST)	1-B (SPNC)	2-A (DPST)	1-A (SPST)	1-A (SPST)
Reed Switch Type		Mercury Reed			Mercury Reed			Mercury Reed	Mercury Reed
Stand-off Voltage (V)		-	-	-	-	-	-	-	-
Switching Voltage (V)		500			500			500	500
Switching Current (A)		2			2			2	2
Carry Current (A)		3			3			3	3
Switch Power (W)		50			50			50	50

## Reed Relay Selection Tool

Because Pickering offer the largest range of high-quality reed relays, sometimes it can be difficult to find the right reed relay you require. That is why we created the Reed Relay Selector, this tool will help you narrow down our offering to get you the correct reed relay for your application. To try the tool today go to: [pickeringrelay.com/reed-relay-selector-tool](http://pickeringrelay.com/reed-relay-selector-tool)

## Standard Build Options

The Series 80, 85, 88 and 89 Reed Relays are available with a number of standard build options to tailor them to your specific application. These options are detailed in the table below. If you decide to go ahead and specify one, or more, of these options you will be allocated a unique part number suffix.

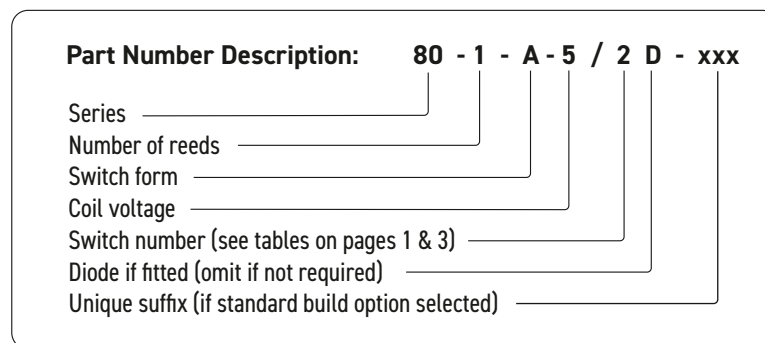
Mechanical Build Options	Electrical Build Options
Special pin configurations or pin lengths	Different coil resistance
Special print with customer's own part number or logo	Operate or de-operate time
Custom packaging	Pulse capability
Equivalents to competitors discontinued parts	Enhanced specifications
	Equivalents to competitors discontinued parts
	Non-standard coil voltages and resistance figures
	Special Life testing under customer's specific load conditions
	Specific environmental requirements

## Customization

If your specific requirements are not met by standard relay, or any of the standard build options, please speak to us to discuss producing a customized reed relay to service your specific application: [pickeringrelay.com/contact](http://pickeringrelay.com/contact)

## 3D Models

Interactive 3D models of the complete range of Pickering relay products in STEP, IGS and SLDprt formats can be downloaded from the website: [pickeringrelay.com/3d-models](http://pickeringrelay.com/3d-models)



## Help

If you need any technical advice or other help, please do not hesitate to contact our Technical Sales Department. We will always be pleased to discuss Pickering relays with you. email: [techsales@pickeringrelay.com](mailto:techsales@pickeringrelay.com)

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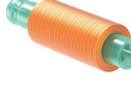

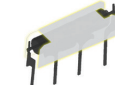
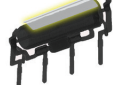


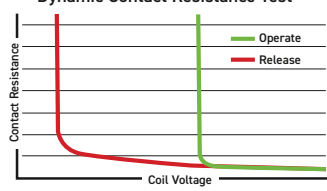

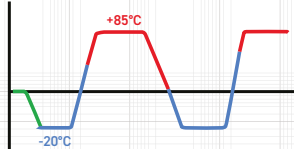

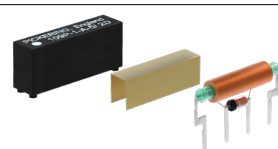

China - email: [chinasales@pickeringtest.com](mailto:chinasales@pickeringtest.com) | Tel. +86 4008 799 765

For a full list of agents, distributors and representatives visit: [pickeringrelay.com/agents](http://pickeringrelay.com/agents)





# 10 Key Benefits of Pickering Reed Relays

Key Benefit	Pickering Reed Relays	Typical Industry Reed Relays	
<b>1</b> Instrumentation Grade Reed Switches	Instrumentation Grade Reed Switches with vacuum sputtered Ruthenium plating to ensure stable, long life up to 5x10E9 operations.	Often low grade Reed Switches with electroplated Rhodium plating resulting in higher, less stable contact resistance.	
<b>2</b> Formerless Coil Construction	Formerless coil construction increases the coil winding volume, maximizing magnetic efficiency, allowing the use of less sensitive reed switches resulting in optimal switching action and extended lifetime at operational extremes.	Use of bobbins decreases the coil winding volume, resulting in having less magnetic drive and a need to use more sensitive reed switches which are inherently less stable with greatly reduced restoring forces.	  Pickering former-less coil      Typical industry coil wound on bobbin
<b>3</b> Magnetic Screening	Mu-metal magnetic screening (either external or internal), enables ultra-high PCB side-by-side packing densities with minimal magnetic interaction, saving significant cost and space. <b>Pickering Mu-Metal magnetic screen - interaction approx. 5%</b>	Lower cost reed relays have minimal or no magnetic screening, resulting in magnetic interaction issues causing changes in operating and release voltages, timing and contact resistance, causing switches to not operate at their nominal voltages. <b>Typical industry screen - interaction approx. 30%</b>	  X-Ray of Pickering mu-metal magnetic screen      X-Ray of typical industry magnetic screen
<b>4</b> SoftCenter™ Technology	<b>SoftCenter™</b> technology, provides maximum cushioned protection of the reed switch, minimising internal lifetime stresses and extending the working life and contact stability.	Rigid hard moulded reed relays result in significant stresses to the glass reed switch which can cause the switch blades to deflect or misalign leading to changes in the operating characteristics, contact resistance stability and operating lifetime.	  Pickering soft center protection of the reed switch      Typical industry thermo-setting hard moulded protection of the reed switch
<b>5</b> 100% Dynamic Testing	100% testing for all operating parameters including dynamic contact wave-shape analysis with full data scrutiny to maintain consistency.	Simple dc testing or just batch testing which may result in non-operational devices being supplied.	<b>Dynamic Contact Resistance Test</b> 
<b>6</b> 100% Inspection at Every Stage of Manufacturing	Inspection at every stage of manufacturing maintaining high levels of quality.	Often limited batch inspection.	
<b>7</b> 100% Thermal Cycling	Stress testing of the manufacturing processes, from -20°C to +85°C to -20°C, repeated 3 times.	Rarely included resulting in field failures.	
<b>8</b> Flexible Manufacturing Process	Flexible manufacturing processes allow quick-turn manufacturing of small batches.	Mass production: Usually large batch sizes and with no quick-turn manufacturing.	
<b>9</b> Custom Reed Relays	Our reed relays can be customized easily, e.g. special pin configurations, enhanced specifications, non-standard coil or resistance figures, special life testing, low capacitance, and more.	Limited ability to customize.	
<b>10</b> Product Longevity	Pickering are committed to product longevity; our reed relays are manufactured and supported for more than 25 years from introduction, typically much longer.	Most other manufacturers discontinue parts when they reach a low sales threshold; costing purchasing and R&D a great deal of unnecessary time and money to redesign and maintain supply.	

For more information go to: [pickeringrelay.com/10-key-benefits](http://pickeringrelay.com/10-key-benefits)