Suzhou LiShengDa Electronic Technology Co., Ltd

APPROVAL SHEET NO.: NQ-APS-042

LRLN Series

Metal Alloy Long Terminal Low-Resistance Resistor Product Specifications

Rev. A0

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Features

- Metal Alloy Long Terminal Low-Resistance Resistor
- Low thermal EMF
- Low TCR
- Low inductance

Applications

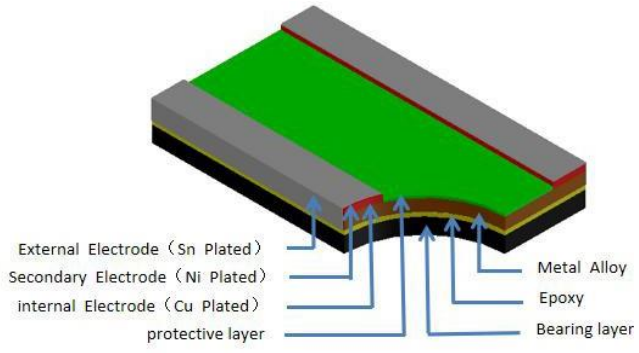
- Battery pack
- Inverter/Converter
- Consumer electronics
- Notebook

Part number

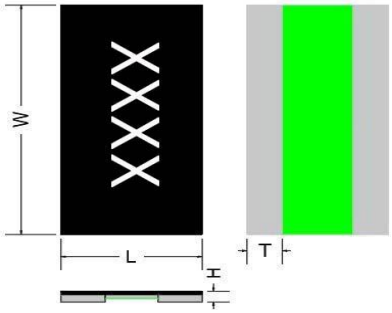
Explanation Of Part Numbers: **LRLN06CFTR010A** = LRLN series 0612 Size 1W 1% 5mΩ

LRLN	06	C	F	T	R005	A
Series	**Dimension**	**Rated Power**	**Tolerance**	**Packaging**	**Resistance**	**Terminals**
LRLN: Metal alloy long terminal Resistor	06: 0612 05: 0508	C: 1W	D:0.5% ;F:1% ;J:5%	T:Paper	R005=5mΩ	**A: 2 terminal** **B: 4 terminal**

Construction



Physical Dimensions (mm)



Unit : mm

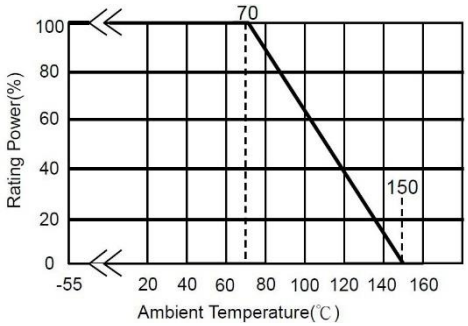
Size	R Value	L	W	H	T
0612	1mΩ	1.60±0.20	3.20±0.20	Max 0.40	0.40±0.15
0612	1.5mΩ~25 mΩ	1.60±0.20	3.20±0.20	Max 0.35	0.40±0.15
0508	1mΩ	1.26±0.20	2.06±0.20	Max 0.40	0.33±0.15
0508	1.5mΩ~10 mΩ	1.26±0.20	2.06±0.20	Max 0.35	0.33±0.15

Standard Electrical Specifications

Size	Power Rating at 70℃(W)	Resistance Range (mΩ)	TCR (ppm/℃)	Resistance Tolerance (%)	Rating Current	Operation Temperature Range
0612	1	1~2	±70	D:0.5% ;F:1% ;J:5%	$(P/R)^{1/2}$	-55℃~+150℃
0612	1	3~25	±50			
0508	1	1~2	±100			
0508	1	3~10	±75			

* Note: P=Rating Power ; R=Resistance Value

Power Derating Curve



For resistors operated in ambient over 70℃, rated load (rated power) shall be derated in accordance with the above figure.

Rated Current

The rated Current is calculated by the following formula:

$$I = \sqrt{P/R}$$

I = Rating current (A)

P= Rating Power (W)

R= Resistance(Ω)

Marking Format :

For 0612 Size is marked with four digit. We have two different ways of marking:

a. “R” designates the decimal location in ohms, e.g. 1mΩ : R001; 10mΩ : R010;

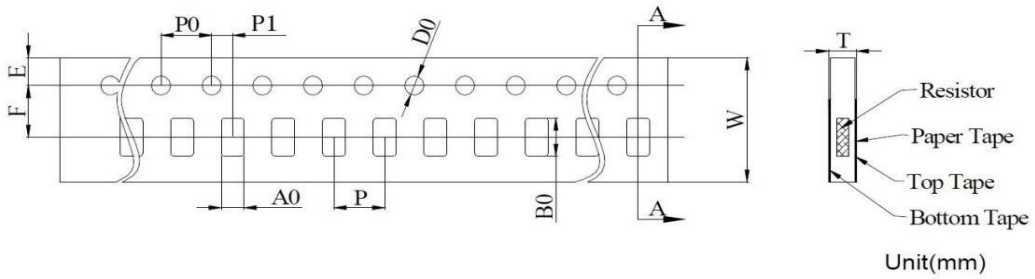
b. “m” designates the decimal location in milliohms, e.g. 0.5mΩ : 0m50; 5.5mΩ : 5m50;

For 0508 Size is marked with three digit. We have two different ways of marking:

a. “R” designates the decimal location in ohms, e.g. 1mΩ : 001; 10mΩ : 010

b. “m” designates the decimal location in milliohms, e.g. 0.5mΩ : 0m5; 1.5mΩ : 1m5

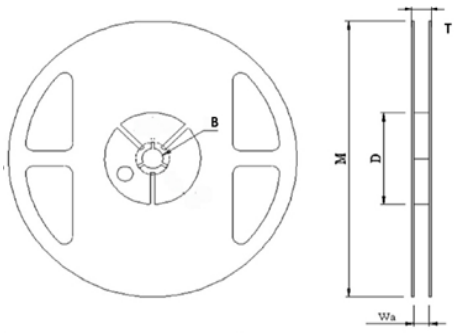
Taping specification



Unit(mm)

Size	0612	0508
A0	2.00±0.20	1.66±0.20
B0	3.60±0.20	2.46±0.20
E	1.75±0.10	1.75±0.10
F	3.50±0.05	3.50±0.05
W	8.00±0.20	8.00±0.20
P0	4.00±0.10	4.00±0.10
P	4.00±0.10	4.00±0.10
P1	2.00±0.05	2.00±0.05
D0	1.50±0.10	1.50±0.10
T	0.55±0.20	0.55±0.20

▲Reel Dimensions



unit: mm

Series	M	W	A	B	C	D
LRNN	178.0±2.0	8.4+0.5/-0	2.0±0.5	13.2±0.5	17.70±0.5	60.0±1.0

▲Quantity of Package

Size	Quantity (pcs)
0612/0508	5,000

Reliability test item < Electrical Performance>

<table>
<tr><th>Item</th><th>Test condition/ Methods</th><th>Limited</th><th>Standard</th></tr>
<tr><td>Temperature coefficient of resistance</td><td>TCR =(R-R₀)/R₀(T2-T1)X 10⁶
R₀: resistance of room temperature R: resistance of 125℃;
T1: Room temperature T2: Temperature at 125℃</td><td>Refer to Spec</td><td>MIL-STD-202
Method 304</td></tr>
<tr><td>Short time Overload</td><td>Applied Overload for 5 seconds , then measure its resistance variance rate. (Test condition refer to below)
<table>
<tr><th>Type</th><th>Resistance(mΩ)</th><th>Power rating</th></tr>
<tr><td rowspan="2">0612</td><td>1≤R≤10</td><td>4 times</td></tr>
<tr><td>10 < R≤25</td><td>3 times</td></tr>
<tr><td rowspan="2">0508</td><td>1≤R≤10</td><td>3 times</td></tr>
<tr><td>9≤R≤10</td><td>3 times</td></tr>
</table></td><td>≤±1.0%</td><td>IEC60115-1
4.13</td></tr>
<tr><td>Resistance to Soldering Heat</td><td>260℃± 5℃ time：10sec±1sec</td><td>≤±0.5%</td><td>MIL-STD-202
Method 210</td></tr>
<tr><td>Solderability</td><td>Temperature of Solder： 245±5℃ Dipping time:3±1s</td><td>Solder coverage over 95%</td><td>IEC60115-1
4.17</td></tr>
<tr><td>Temperature Cycling</td><td>-55℃ (15min)/+150℃(15min), 300 cycles</td><td>≤±1.0%</td><td>MIL-STD-202</td></tr>
<tr><td>Low temperature Storage</td><td>-55±2℃ for 96hours, No power</td><td>≤±1.0%</td><td>IEC60115-1
4.23.4</td></tr>
<tr><td>High Temperature Storage</td><td>150℃ for 1000hours, No power</td><td>≤±1.0%</td><td>IEC60115-1
4.25</td></tr>
<tr><td>Bias Humidity</td><td>85℃/85% RH， 10% Rated power, 1000hours</td><td>0612：
1.5~10mR,△R≤±1%
11~20mR,△R≤±2%
0508：
1~8mR,△R≤±1%
9~10mR,△R≤±2%</td><td>MIL-STD-202</td></tr>
<tr><td>Vibration</td><td>The frequency varies from 10HZ to 55HZ and return to 10HZ, shall be transferred in 1 min. Amplitude : 1.5mm, 3 directions, and 12 hours</td><td>≤±0.5%</td><td>MIL-STD-202</td></tr>
<tr><td>Operational life</td><td>70℃± 2℃, 1000 hours, at rated power 1.5 hours “ON”, 0.5 hours “OFF”</td><td>0612：
1.5~9mR,△R≤±1%
10~20mR,△R≤±3%
0508：
1~8mR,△R≤±1%
9~10mR,△R≤±3%</td><td>MIL-STD-202
Method 108</td></tr>
<tr><td>Moisture resistance</td><td>MIL-STD-202,method106， No power, 7b not required</td><td>≤±0.5%</td><td>MIL-STD-202</td></tr>
</table>

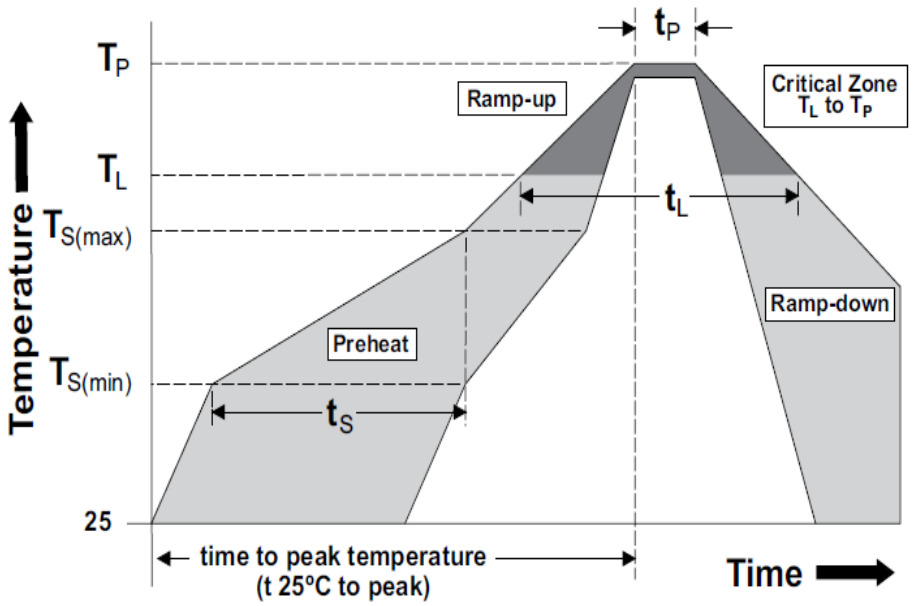
Note : Measurement at 24±4 hours after test conclusion for all reliability tests-parts.

Recommend Soldering Method:

This is for recommendation, please customer perform adjustment according to actual application

*Recommend solder paste: 96.5Sn/3.0Ag/0.5Cu

◆ IR Reflow-Soldering Profile



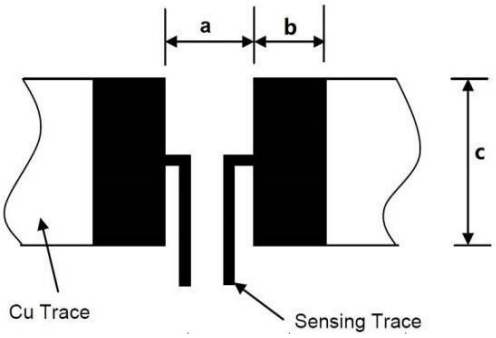
Reflow Condition		Pb – Free assembly
Pre heat	- Temperature Min (T_s(min))	150°C
	- Temperature Max (T_s(max))	200°C
	- Time (Min to Max) (t_s)	60 – 120 secs
Average ramp up rate (Liquidus Temp (T_L) to peak		5°C/second max
T_S(max) to T_L - Ramp-up Rate		5°C/second max
Reflow	- Temperature (T_L) (Liquidus)	217°C
	- Time (t_L)	60 – 150 seconds
Peak Temperature (T_P)		260°C
Time within 5°C of actual peak Temperature (t_p)		10 – 30 seconds
Ramp-down Rate		6°C/second max
Time 25°C to peak Temperature (T_P)		8 minutes Max.
Wave Soldering		260°C, 10 seconds max.
Hand Soldering		350°C, 5 seconds max.

Recommended IR Reflow Soldering Profile MEET J-STD-020D

◆ Soldering Iron:

Temperature 350℃±10℃, dwell time shall be less than 3 sec.

Recommended Solder Pad Layout



Unit: mm

Size	a	b	c
0612	0.80	1.00	3.50
0508	0.50	0.90	2.30

Label

Storage requirement

*The temperature condition must be controlled at 5~35℃,the R.H. must be controlled at 40~75%. The stock can maintain quality level in two years.
**Please avoid the mentioned harsh environment below when storing to ensure product performance and its' weld ability. Places exposed to sea breeze or other corrosive gas, such as Cl2、H2S、NH3、SO2 and NO2.
***When the product is moved and stored, please ensure the correct orientation of the box. Do not drop or squeeze the box. Otherwise, the electrode or the body of the product may be damaged.

Operation and Processing Precautions:

①Handle with care when printing circuit board (PCB) is divided or fixed on support body, because bending of printing circuit board (PCB) mounting will make mechanical stress for resistors.。
②Make sure the power rating is under the limit when using the resistor. When power rating is over the limit, the resister will be overloaded. There might be machinery damage due to the climbing temperature.。
③Avoid damage to the edge of resistor and protective layer caused by mechanical stress.

Notice

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文件修订履历表

文件名称	LRLN series Current sensing Resistor	编号	NQ-APS-042

版本日期	版次	修订页次	修订内容		修定者	备注
			修订前	修订后		
2023/02/07	A0	/	/	新制发行	张树峰	