

Data Sheet

Customer: _____

Product: High Ohmic Chip Resistor - HMR Series

Size: 0805/1206

Issued Date: 27-Mar-13

Edition: REV.A1



High Ohmic Chip Resistor



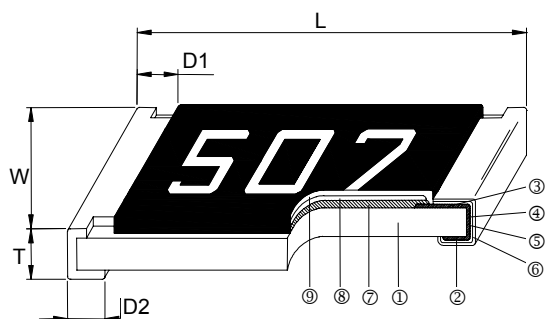
Scope

- This specification applies to all sizes of rectangular-type fixed chip resistors with Ruthenium-base as material.

Features

- Extended resistance range(110MΩ ~ 1GΩ)
- Surface mount package
- Highly reliable multilayer electrode construction

Construction



Applications

- Voltage dividers and hybrids
- X-Ray equipment
- Low signal detection or amplification circuits
- High input impedance quartz amplifiers
- Testing devices

① Alumina Substrate	④ Edge Electrode (NiCr)	⑦ Resistor Layer (RuO ₂ /Ag)
② Bottom Electrode (Ag)	⑤ Barrier Layer (Ni)	⑧ Primary Overcoat (Glass)
③ Top Electrode (Ag-Pd)	⑥ External Electrode (Sn)	⑨ Secondary Overcoat (Epoxy)

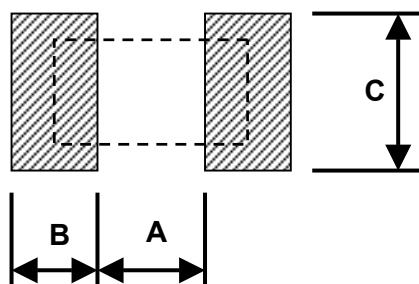
Dimensions

Type	Size (Inch)	L (mm)	W (mm)	T (mm)	D1 (mm)	D2 (mm)	Weight (g) (1000pcs)
HMR05	0805	2.00±0.10	1.25±0.10	0.50±0.10	0.35±0.20	0.40±0.20	4.368
HMR06	1206	3.10±0.10	1.55±0.10	0.55±0.10	0.50±0.25	0.50±0.20	8.947

Part Numbering

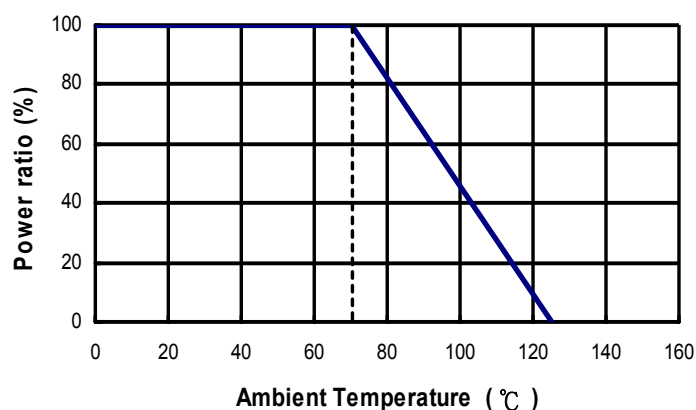
HMR	05	J	L	7	--200M
Product Type	Dimensions	Resistance Tolerance	Function Code	Packaging Code	Resistance
	05: 0805 06: 1206	J: ±5%	L: Standard	7: 7" Reel 5Kpcs A: 10" Reel 10Kpcs D: 13" Reel 20Kpcs F: Bulk	-- 200M: 200MΩ --- 1G: 1GΩ " " to fill up 6 spaces

Recommend Land Pattern

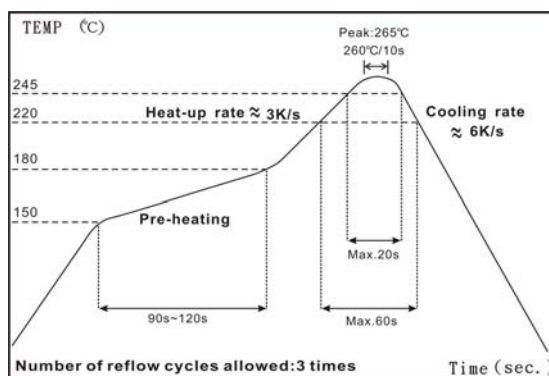


Type	A (mm)	B (mm)	C (mm)
HMR05	1.20	0.70	1.30
HMR06	2.00	0.90	1.60

Derating Curve



Soldering Condition



IR Reflow Soldering

- (1) Time of IR reflow soldering at maximum temperature point 260°C : 10s
- (2) Time of soldering iron at maximum temperature point 410°C : 5s

Standard Electrical Specifications

Type	Item	Power Rating at 70°C	Operating Temp. Range	Max. Operating Voltage	Max. Overload Voltage	Resistance Range	TCR (PPM/°C)
						±5%	
HMR05 (0805)		1/8W	-55 ~ +125°C	150V	300V	110MΩ ~ 500MΩ	±500
						510MΩ ~ 1GΩ	±1000
HMR06 (1206)		1/4W		200V	400V	110MΩ ~ 500MΩ	±500
						510MΩ ~ 1GΩ	±1000

Operating Voltage= $\sqrt{P \cdot R}$ or Max. operating voltage listed above, whichever is lower.

Overload Voltage= $2.5 \cdot \sqrt{P \cdot R}$ or Max. overload voltage listed above, whichever is lower.

■ Viking is capable of manufacturing the optional spec based on customer's requirement.

■ Environmental Characteristics

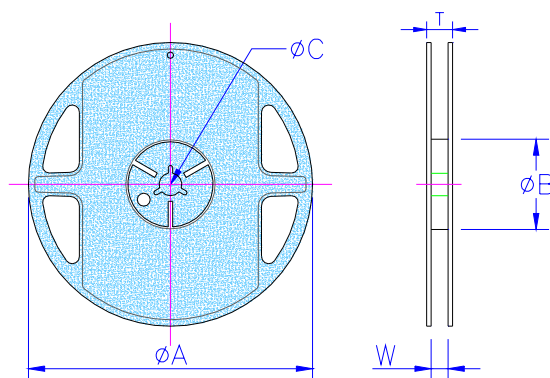
Item	Requirement	Test Method
	±5%	
Temperature Coefficient of Resistance (T.C.R.)	As Spec.	JIS-C-5201-1 4.8 IEC-60115-1 4.8 -55°C~+125, 25°C is the reference temperature
Short Time Overload	±(2.0%+0.05Ω)	JIS-C-5201-1 4.13 IEC-60115-1 4.13 RCWV*2.5 or Max. Overload Voltage whichever is lower for 5 seconds
Insulation Resistance	≥10G	JIS-C-5201-1 4.6 IEC-60115-1 4.6 Max. Overload voltage for 1 minute
Endurance	±(3.0%+0.10Ω)	JIS-C-5201-1 4.25 IEC-60115-1 4.25.1 70±2°C, RCWV for 1000 hrs with 1.5 hrs "ON" and 0.5 hrs "OFF"
Damp Heat with Load	±(3.0%+0.10Ω)	JIS-C-5201-1 4.24 40±2°C, 90~95% R.H., RCWV for 1000 hrs with 1.5 hrs "ON" and 0.5 hrs "OFF"
Dry Heat	±(1.5%+0.10Ω)	JIS-C-5201-1 4.23 IEC-60115-1 2.23.2 at +125 °C for 1000 hrs
Bending Strength	±(1.0%+0.05Ω)	JIS-C-5201-1 4.33 IEC-60115-1 4.33 Bending once for 5 seconds 0805, 1206 sizes: 3mm
Solderability	95% min. coverage	JIS-C-5201-1 4.17 IEC-60115-1 4.17 245±5°C for 3 seconds
Resistance to Soldering Heat	±(1.0%+0.05Ω)	JIS-C-5201-1 4.18 IEC-60115-1 4.18 260±5°C for 10 seconds
Voltage Proof	No breakdown or flashover	JIS-C-5201-1 4.7 IEC-60115-1 4.7 1.42 times Max. Operating Voltage for 1 minute
Leaching	Individual leaching area ≤ 5% Total leaching area ≤ 10%	JIS-C-5201-1 4.18 IEC-60068-2-58 8.2.1 260±5°C for 30 seconds
Rapid Change of Temperature	±(1.0%+0.05Ω)	JIS-C-5201-1 4.18 IEC-60115-1 4.18 -55°C to +125°C, 5 cycles

 RCWV(Rated continuous working voltage)= $\sqrt{(P \cdot R)}$ or Max. Operating voltage whichever is lower.

■ Storage Temperature: 25±3°C; Humidity < 80%RH

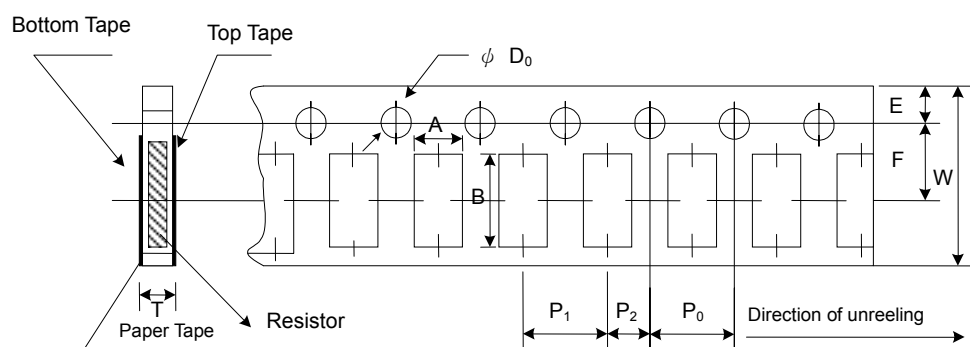
■ Packaging

Reel Specifications & Packaging Quantity



Type	Packaging Quantity	Tape Width	Reel Diameter	ΦA (mm)	ΦB (mm)	ΦC (mm)	W (mm)	T (mm)
HMR05 HMR06	Paper	5K	8mm	7 inch	178.5±1.5	60 ^{+1/-0}	13.0±0.2	9.0±0.5
		10K	8mm	10 inch	254±1.0	100±0.5	13.0±0.2	9.5±0.5
		20K	8mm	13 inch	330±1.0	100±0.5	13.0±0.2	9.5±0.5

Paper Tape Specifications



Type	A (mm)	B (mm)	W (mm)	E (mm)	F (mm)	P ₀ (mm)	P ₁ (mm)	P ₂ (mm)	ΦD ₀ (mm)	T (mm)
HMR05	1.60±0.10	2.40±0.20	8.0±0.20	1.75±0.10	3.50±0.05	4.00±0.10	4.00±0.05	2.00±0.05	1.50+0.1,-0	0.85±0.10
HMR06	1.90±0.10	3.50±0.20	8.0±0.20	1.75±0.10	3.50±0.05	4.00±0.10	4.00±0.05	2.00±0.05	1.50+0.1,-0	0.85±0.10

■ Marking

5% for 0805/1206: 3 digits marking in E24

Example: 101=100Ω 102=1KΩ (1st and 2nd are E24 code and 3rd code is multiplier)

E24 code	10	11	12	13	15	16	18	20	22	24	27	30	33	36	39	43	47	51	56	62	68	75	82	91
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